

# TRUMBULL INDUSTRIES, INC.

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## Link-Seals

Don't be fooled by "look-alikes"  
 Specify and use original  
**Link-Seal® modular seals!**



**Trumbull Industries**

**Approved Link-Seal® modular seal master distributor.**



**Model "C" Link-Seal® Modular Seal.** For use in water and waste water, EPDM Rubber.

**Bolts & Nuts:** Carbon steel, zinc dichromated with a proprietary corrosion inhibiting coating.

**Model "S-316" Link-Seal® Modular Seal.** For chemical processing and waste water treatment, EPDM Rubber.

**Bolts & Nuts:** 316 Stainless Steel.

The premier method for permanently sealing pipes of any size passing through walls, floors, and ceilings.

*How Link-Seal® modular seals work...*



1. Link-Seal® modular seals are shipped as a belt of interconnecting rubber links.



2. Wrap the belt around the pipe and connect the first and last links together.



3. Slide the assembly into the space between the pipe and wall opening.



4. When the bolts are tightened, Link-Seal modular seals expand to create a gas and water tight seal.

**Use Century-Line® Sleeves and Steel Sleeves for pipe penetrations in poured concrete walls, floors and ceilings.**



**Century-Line® Sleeve**

- All non-metallic (HDPE).
- Lightweight, 1/8 weight of steel.
- Easy for one man to install.



**Steel Wall Sleeve**

**An Industry Leading 15 Sizes!**

Link-Seal® Model #	Model C Trumbull #	Model S-316 Trumbull #
LS-200	364-5602	364-0000
LS-275	364-5604	364-0000
LS-300	364-5606	364-5706
LS-315	364-5607	364-0000
LS-325	364-5608	364-5708
LS-340	364-0000	364-0000
LS-360	364-0000	364-0000
LS-400	364-5610	364-5710
LS-410	364-5611	364-0000
LS-425	364-5612	364-5712
LS-475	364-5614	364-0000
LS-500	364-5616	364-0000
LS-525	364-5618	364-0000
LS-575	364-5620	364-0000
LS-600	364-0000	364-0000

**How to Order**

1. Locate chart on this or opposite page that corresponds to the type and size pipe being used.
2. Verify that your pipe O.D. matches the actual outside diameter shown on the chart.
3. Determine type of wall opening (Model CS, WS or cast/core bit drilled).
4. Determine Link-Seal modular seal model to be used.
5. To order Link-Seal modular seals: under the appropriate wall opening column, indicate number of links required per seal (from LINKS PER SEAL column), Link-Seal modular seal size (from SIZE column) and Link-Seal modular seal model (C, S-316, O, OS-316, T or FD/FS). [Example: 10 - LS-475-S-316]
6. To order corresponding sleeves indicate quantity, model number (from MODEL NUMBER column) and length of sleeve required. [Example: 1 - CS-10-12"]

**Steel and Plastic Pipe with Same Outside Diameter**

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	CS MODEL NON-METALLIC SLEEVE			WS MODEL STEEL SLEEVE			CAST OR CORE BIT DRILLED HOLE		
		MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.840	CS-2*	LS-200***	4	WS-2-15-S*	LS-200***	4	2.000	LS-200***	4
3/4	1.050	CS-3*	LS-315***	4	WS-2-1/2-20-S*	LS-275***	5	2.500	LS-275***	5
1	1.315	CS-3*	LS-300***	4	WS-2-1/2-20-S*	LS-200***	5	3.000	LS-300***	4
1-1/4	1.660	CS-3*	LS-275***	7	WS-3-21-S*	LS-275***	7	3.000	LS-275***	7
1-1/2	1.900	CS-3-1/2*	LS-275***	8	WS-3-1/2-22-S*	LS-300***	5	3.500	LS-300***	5
2	2.375	CS-4*	LS-300***	6	WS-4-23-S*	LS-300***	6	4.000	LS-300***	6
2-1/2	2.875	CS-4*	LS-200***	9	WS-4-23-S*	LS-200***	9	4.000	LS-200***	9
3	3.500	CS-5*	LS-300***	8	WS-5-25-S*	LS-300***	8	5.000	LS-300***	8
3-1/2	4.000	CS-6*	LS-325***	5	WS-6-28-S*	LS-325***	5	6.000	LS-325***	5
4	4.500	CS-6*	LS-300***	10	WS-6-28-S*	LS-300***	10	6.000	LS-300***	10
5	5.563	CS-8*	LS-360***	10	WS-8-32-S*	LS-340***	13	8.000	LS-340***	13
6	6.625	CS-10*	LS-410***	10	WS-10-36-S*	LS-410***	10	10.000	LS-410***	10
8	8.625	CS-12*	LS-475***	12	WS-12-37-S*	LS-475***	12	12.000	LS-475***	12
10	10.750	CS-14*	LS-400***	10	WS-14-37-S*	LS-425***	10	14.000	LS-400***	10
12	12.750	CS-16*	LS-400***	12	WS-16-37-S*	LS-425***	12	16.000	LS-400***	12
14	14.000	CS-18*	LS-400***	13	WS-18-37-S*	LS-400***	13	18.000	LS-575***	16
16	16.000	CS-20*	LS-400***	15	WS-20-37-S*	LS-400***	15	20.000	LS-575***	18
18	18.000	CS-24*	LS-525***	16	WS-24-37-S*	LS-500***	16	22.000	LS-575***	20
20	20.000	CS-25*	LS-525***	18	WS-24-37-S*	LS-400***	18	24.000	LS-575***	22
22	22.000	CS-25*	LS-425***	20	WS-26-37-S*	LS-400***	20	26.000	LS-575***	24
24	24.000	CC-30**	LS-500***	21	WS-30-37-S*	LS-500***	21	28.000	LS-575***	26
26	26.000	CC-32**	LS-500***	23	WS-30-37-S*	LS-400***	23	30.000	LS-575***	28
28	28.000	CC-32**	LS-400***	25	WS-34-37-S*	LS-500***	24	32.000	LS-575***	30
30	30.000	CC-36**	LS-525***	26	WS-36-37-S*	LS-500***	26	34.000	LS-575***	32
32	32.000	CC-38**	LS-500***	28	WS-38-37-S*	LS-500***	27	36.000	LS-575***	34
34	34.000	CC-38**	LS-400***	30	WS-40-37-S*	LS-500***	29	38.000	LS-575***	36
36	36.000	CC-42**	LS-500***	31	WS-42-37-S*	LS-500***	31	40.000	LS-575***	38
42	42.000	CC-48**	LS-500***	36	WS-48-37-S*	LS-500***	36	46.000	LS-575***	44
48	48.000	CC-54**	LS-525***	40	WS-54-37-S*	LS-500***	41	52.000	LS-575***	50

**Ductile Iron Pipe (AWWA-C900, C905 and PVC Water Pipe)**

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	CS MODEL NON-METALLIC SLEEVE			WS MODEL STEEL SLEEVE			CAST OR CORE BIT DRILLED HOLE		
		MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
2	2.500	CS-4*	LS-300***	6	WS-4-23-S*	LS-300***	6	4.000	LS-300***	6
2-1/4	2.750	CS-5*	LS-340***	7	WS-5-25-S*	LS-340***	7	5.000	LS-340***	7
3	3.960	CS-6*	LS-325***	5	WS-6-28-S*	LS-325***	5	6.000	LS-325***	5
4	4.800	CS-8*	LS-410***	7	WS-8-32-S*	LS-410***	7	8.000	LS-410***	7
6	6.900	CS-10*	LS-400***	7	WS-10-36-S*	LS-400***	7	10.000	LS-400***	7
8	9.050	CS-12*	LS-400***	9	WS-12-37-S*	LS-400***	9	12.000	LS-400***	9
10	11.100	CS-14*	LS-400***	10	WS-16-37-S*	LS-575***	13	14.000	LS-400***	10
12	13.200	CS-16*	LS-400***	12	WS-18-37-S*	LS-575***	15	18.000	LS-500***	12
14	15.300	CS-20*	LS-575***	17	WS-20-37-S*	LS-575***	17	20.000	LS-525***	14
16	17.400	CS-22*	LS-400***	16	WS-22-37-S*	LS-575***	19	22.000	LS-525***	16
18	19.500	CS-24*	LS-400***	18	WS-24-37-S*	LS-475***	25	24.000	LS-525***	17
20	21.600	CS-25*	LS-400***	20	WS-27-37-S*	LS-525***	19	26.000	LS-525***	19
24	25.800	CC-32**	LS-500***	23	WS-30-37-S*	LS-400***	23	30.000	LS-575***	28
30	32.000	CC-38**	LS-500***	28	WS-38-37-S*	LS-500***	28	36.000	LS-575***	34
36	38.300	CC-44**	LS-500***	33	WS-44-1/2-37-S*	LS-500***	33	43.000	LS-525***	33
42	44.500	CC-50**	LS-500***	38	WS-50-1/2-37-S*	LS-500***	38	49.000	LS-525***	38
48	50.800	CC-56**	LS-500***	43	WS-57-37-S*	LS-500***	43	56.000	LS-500***	43

\* = Specify sleeve length in inches \*\* = See Cell-Cast® Disk catalog \*\*\* = Specify model when ordering

Technically there is no limit to the pipe size that can be sealed using Link-Seal® modular seals. Please contact factory for sizes not listed and for CS model plastic sleeves for walls less than 8" thick.