

*Trumbull Manufacturing*

# ***FLOORSTANDS & PEDESTALS***

## ***WITH RELATED ACCESSORIES***

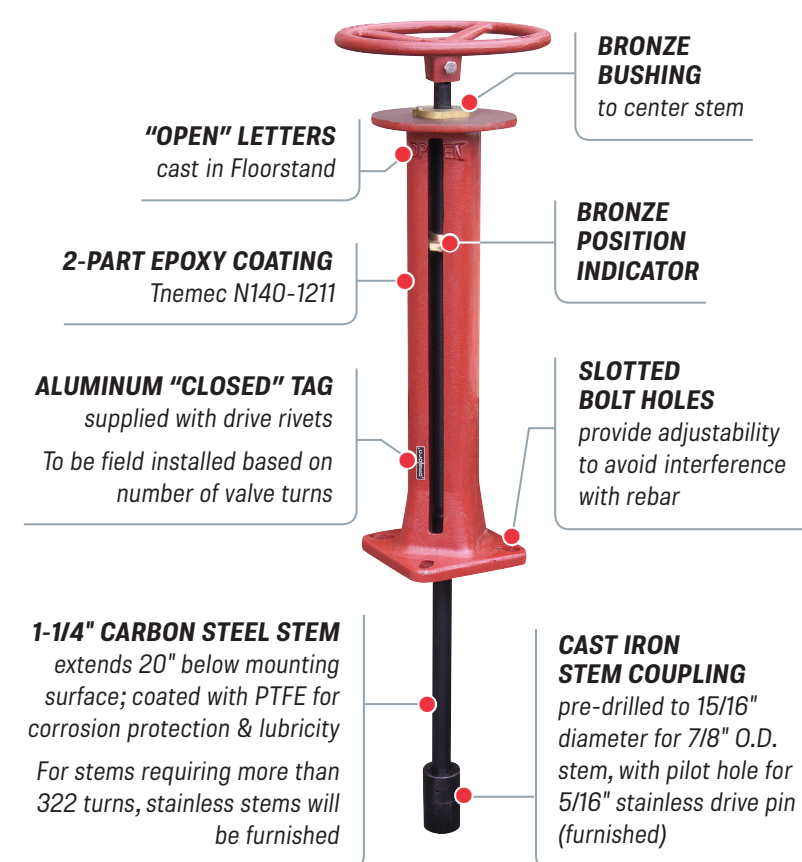
FOR WATER AND WASTEWATER TREATMENT PLANTS



**MANY  
POSSIBILITIES**  
SHOWN INSIDE

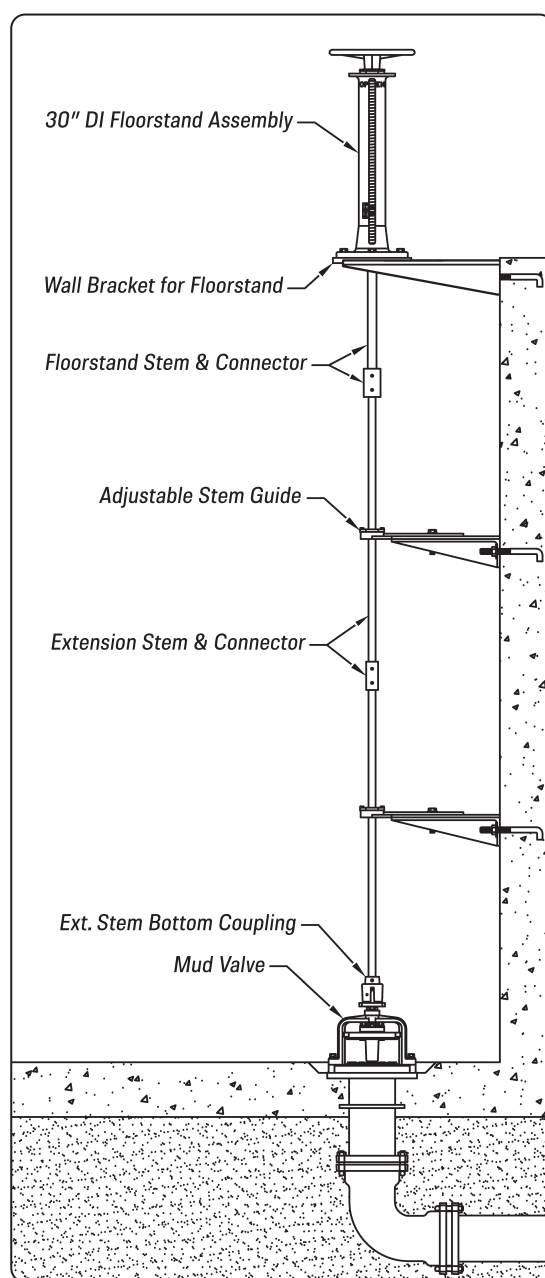
## 30" Ductile Iron Indicating Floorstand

Trumbull 30" Indicating Floorstands are designed for installation in treatment plants and pump stations to allow operation of valves at a lower elevation. Floorstand body is ductile iron for increased torque capacity. Set screw secures handwheel to stem. Flange can be machined to facilitate mounting of actuator, if required (also available with gear operators). Our standard Floorstand is shown below (see page G-34 for custom Floorstand options). Stocked for "open left" valves; also available for "open right" valves. Standard stem threading allows up to 140 turns; optional threading allows up to 563 turns. Stainless drive pin supplied with assembly.

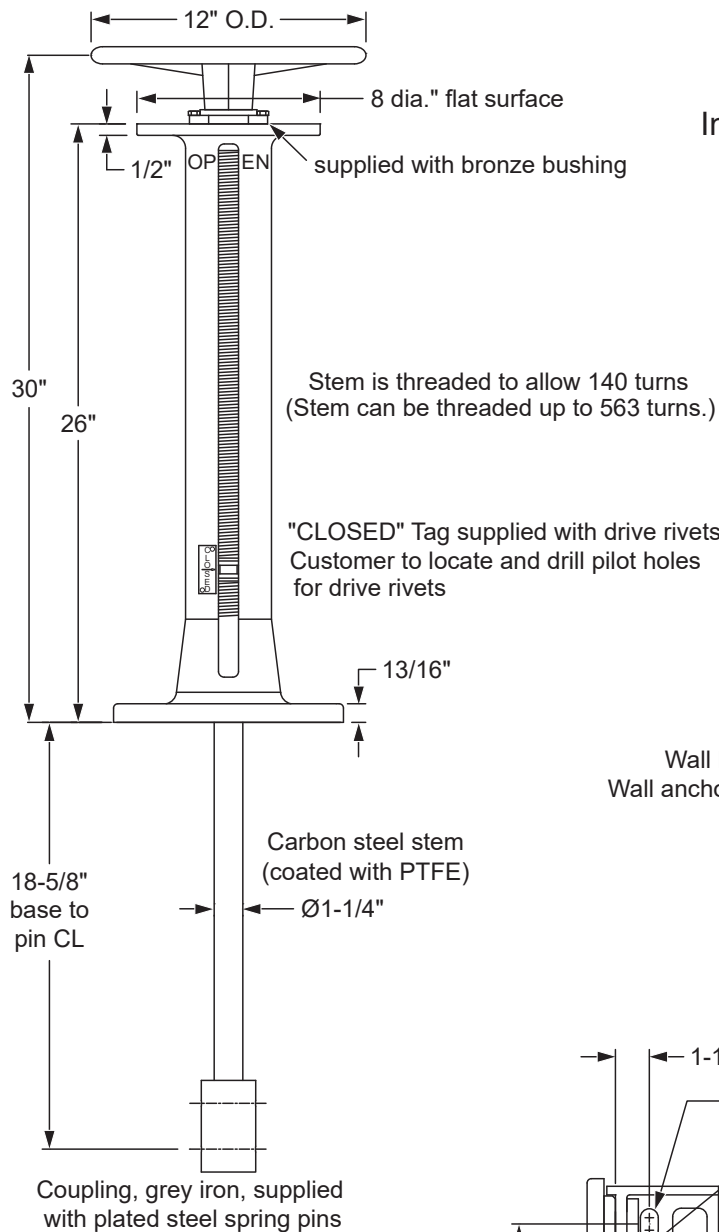


### Ordering Instructions

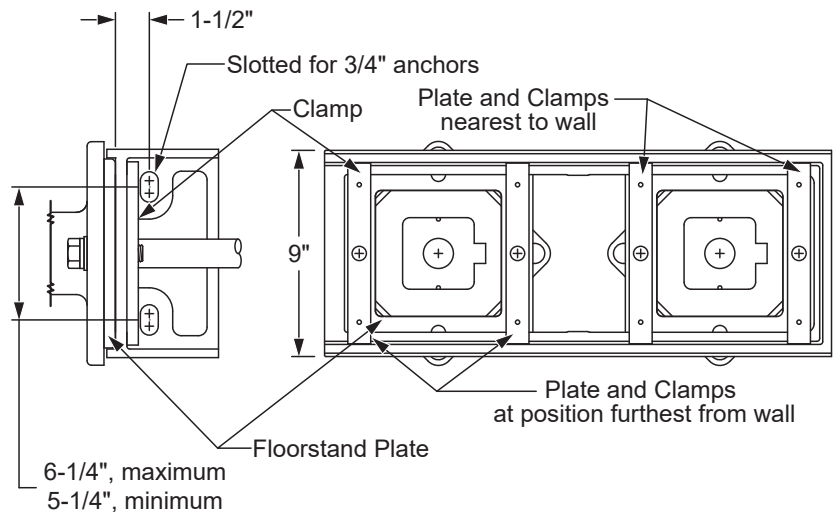
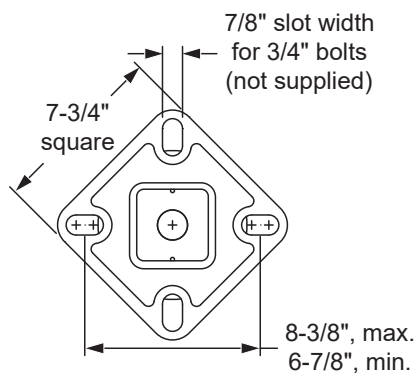
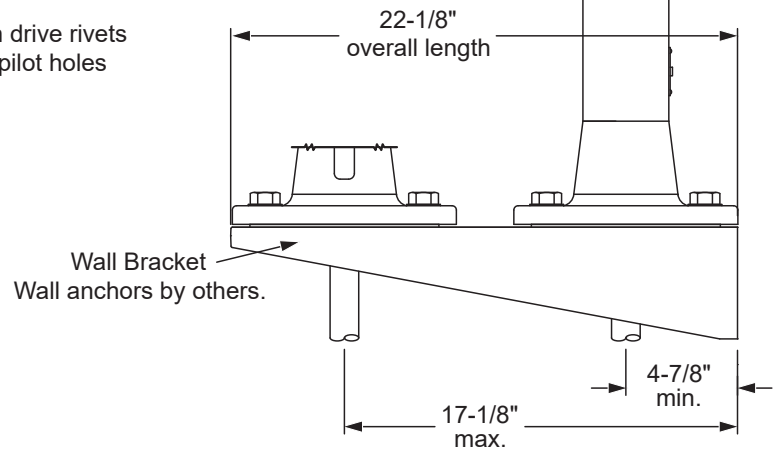
1. Quantity required
2. Floorstand item number: **367-2420**
3. O.D. of extension stem being used, for drilling of connecting couplings
4. Wall Bracket, if required
  - a. Ductile iron item number: **367-2451**
  - b. Stainless steel item number: **367-2461**



Typical Floorstand installation



### Installation of Floorstand on Wall Bracket



The Floorstand and Handwheel are ductile iron and coated with red primer.  
The Wall Bracket is ductile iron; coating is Themec 140-1211, NSF61 compliant.

**Indicating Floorstand  
30" Ductile Iron**  
Drawn to Scale

Drawn:  
FCN  
05/20/08

Revision:  
FCN  
E 01/03/11

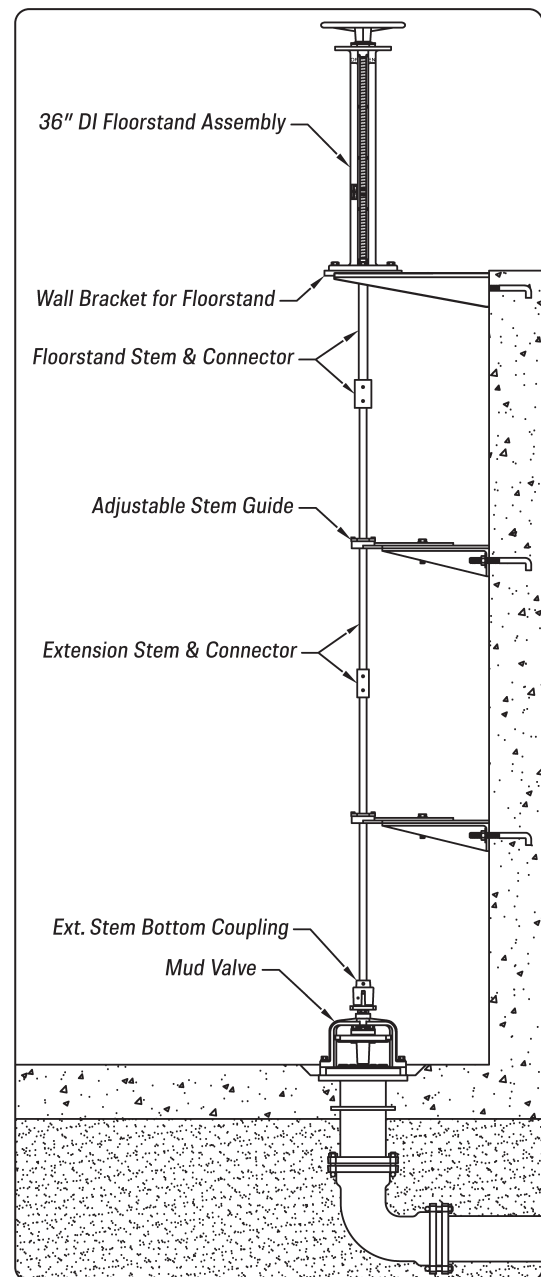
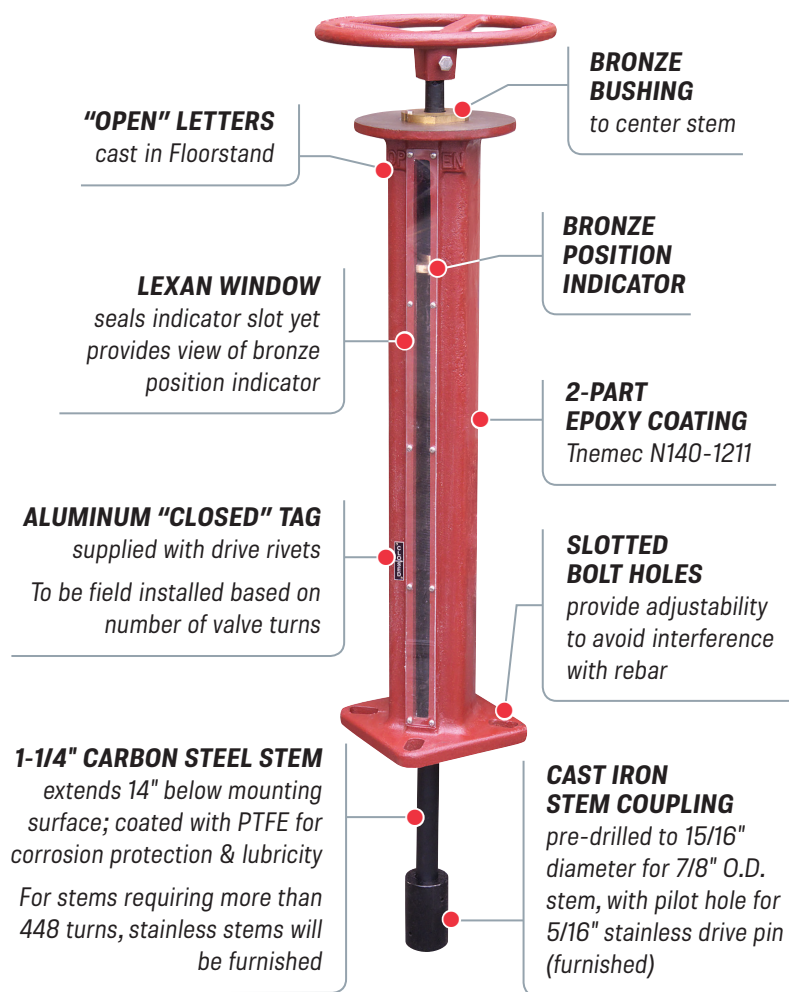
**Trumbull Manufacturing**  
Youngstown, Ohio  
www.trumbull-mfg.com



## 36" Ductile Iron Indicating Floorstand

*Includes a Sealed Indicator Slot*

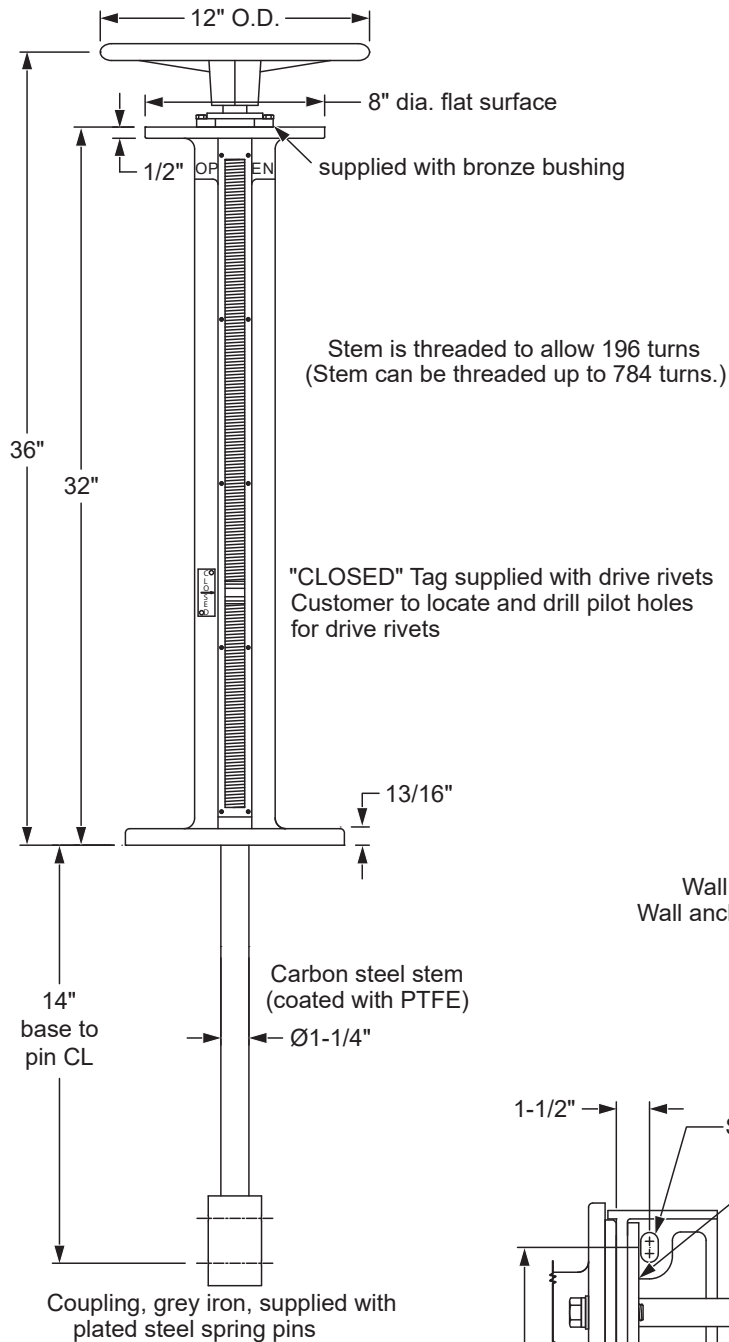
Trumbull 36" Ductile Iron Indicating Floorstands are designed for installation in treatment plants and pump stations to allow operation of valves at a lower elevation. Set screw secures handwheel to stem. Flange can be machined to facilitate mounting of actuator, if required (also available with gear operators). Stocked for "open left" valves; also available for "open right" valves. Standard stem threading allows up to 196 turns; optional threading allows up to 784 turns. Stainless drive pin supplied with assembly. Also available in cast stainless steel (page G-51 & G-52). See page G-34 for custom Floorstand options.



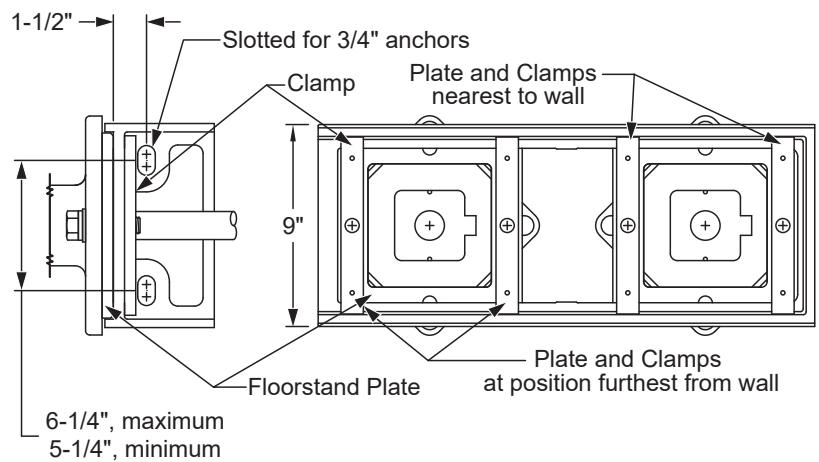
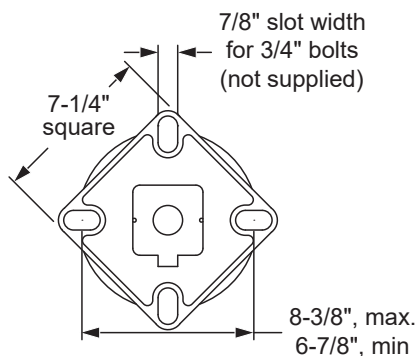
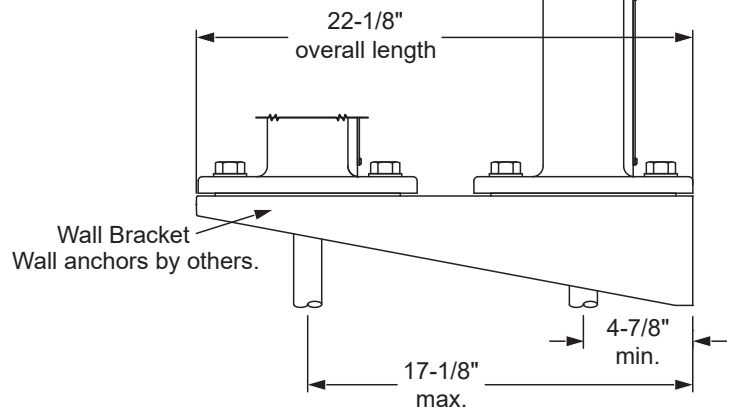
*Typical Floorstand installation*

### Ordering Instructions

1. Quantity required
2. Floorstand item number: **367-2421**
3. O.D. of extension stem being used, for drilling of connecting couplings
4. Wall Bracket, if required
  - a. Ductile iron item number: **367-2451**
  - b. Stainless steel item number: **367-2461**



### Installation of Floorstand on Wall Bracket



The Floorstand and Handwheel are ductile iron and coated with red primer.  
The Wall Bracket is ductile iron; coating is TNEMEC 140-1211, NSF61 compliant.  
Also available in Cast T316 Stainless Steel.

### Indicating Floorstand 36" Ductile Iron Drawn to Scale

Drawn:  
FCN  
05/20/08

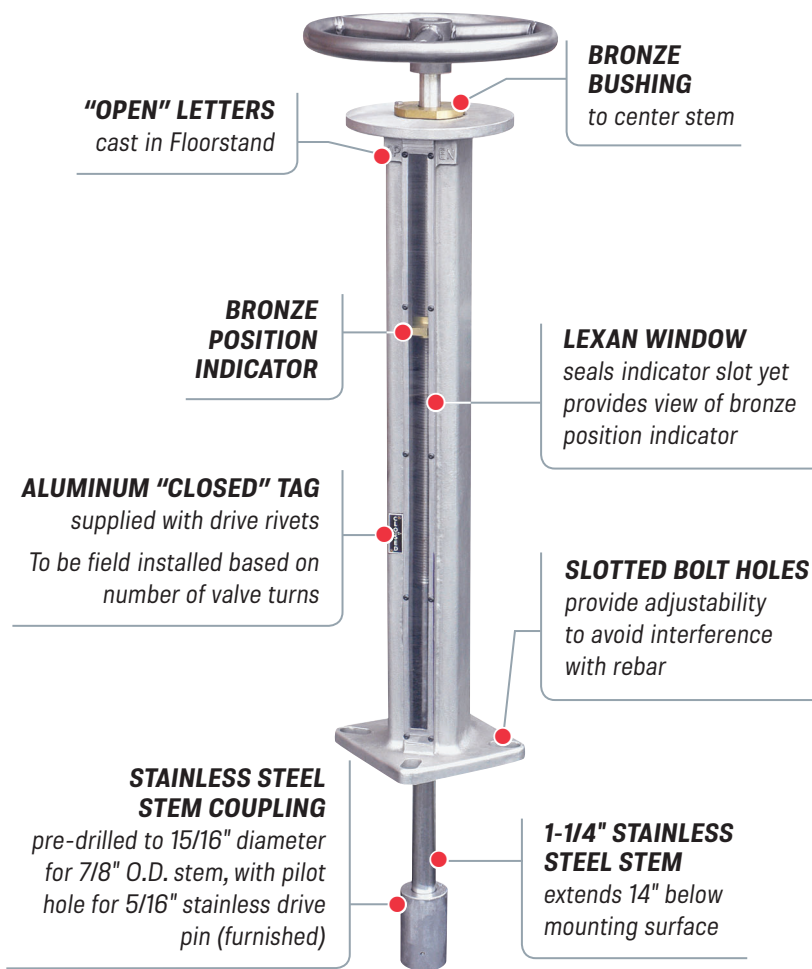
Revision:  
FCN  
11/11/12

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## 36" Stainless Steel Indicating Floorstand

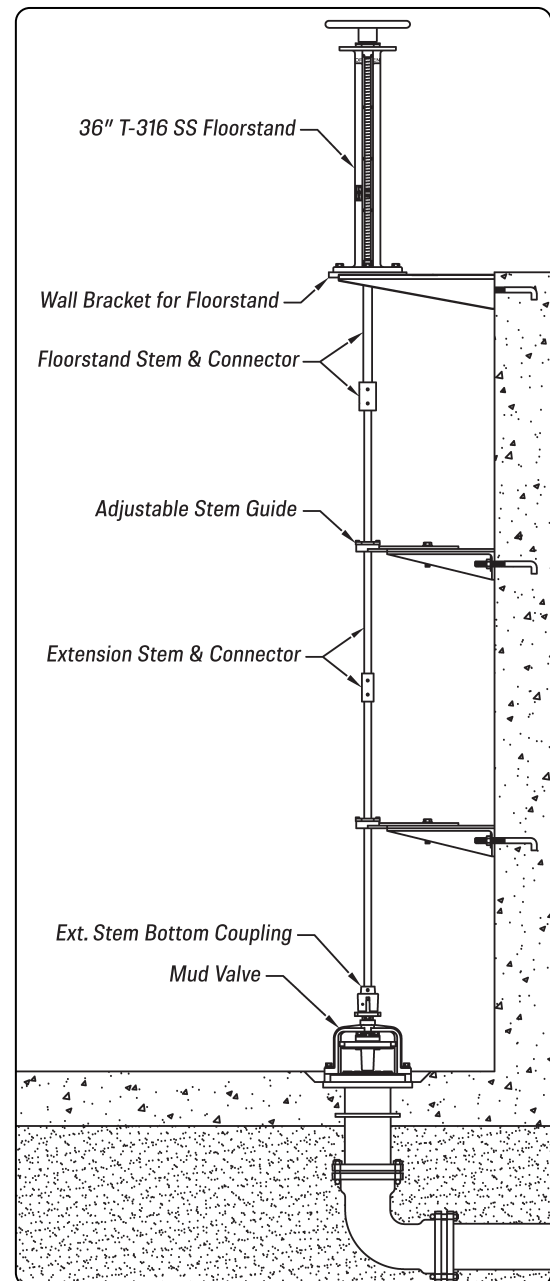
*Includes a Sealed Indicator Slot*

Trumbull 36" Stainless Steel Indicating Floorstands are designed for installation in treatment plants and pump stations to allow operation of valves at a lower elevation. Stainless steel drive pin secures handwheel to stem. Flange can be machined to facilitate mounting of actuator, if required (also available with gear operators). Stocked for "open left" valves; also available for "open right" valves. Standard stem threading allows up to 196 turns; optional threading allows up to 784 turns. Also available in ductile iron (see page G-47 and G-48). See page G-34 for custom Floorstand options.

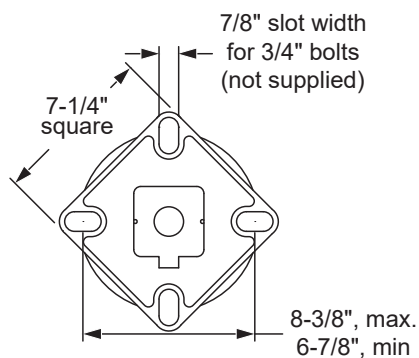
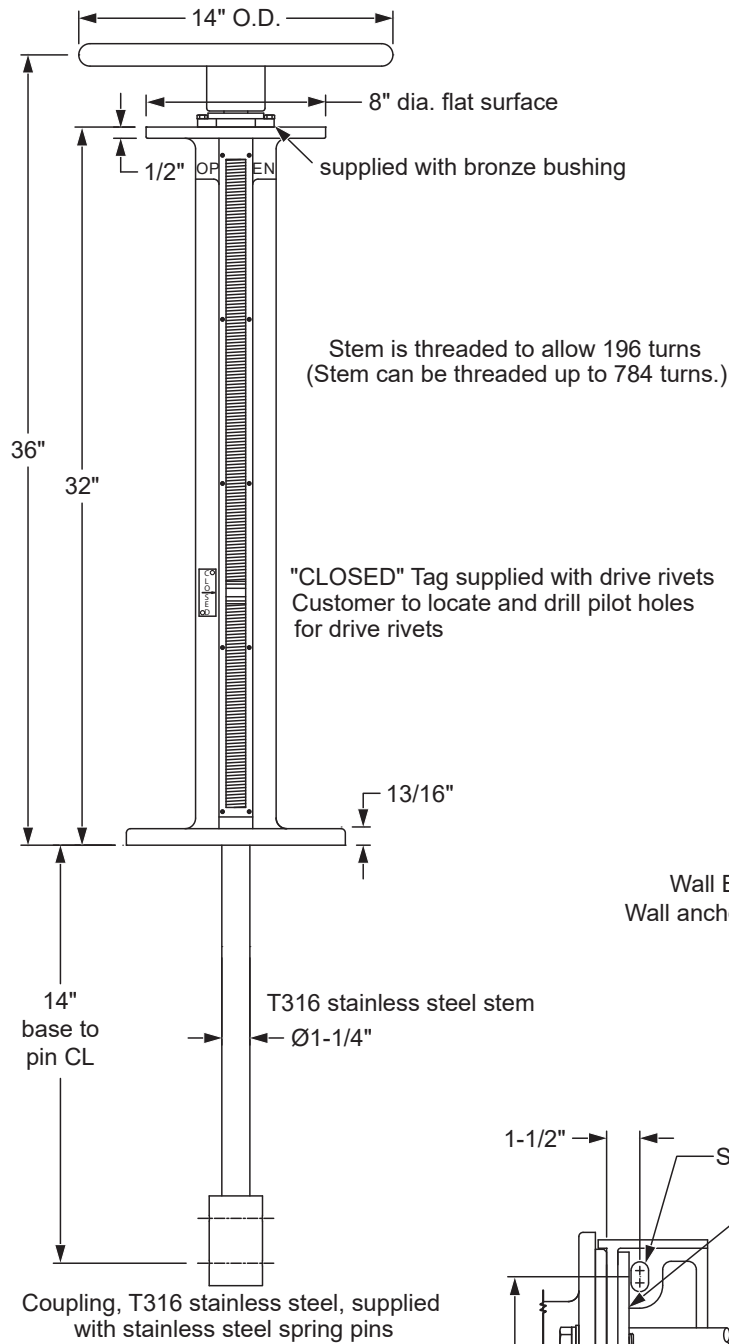


### Ordering Instructions

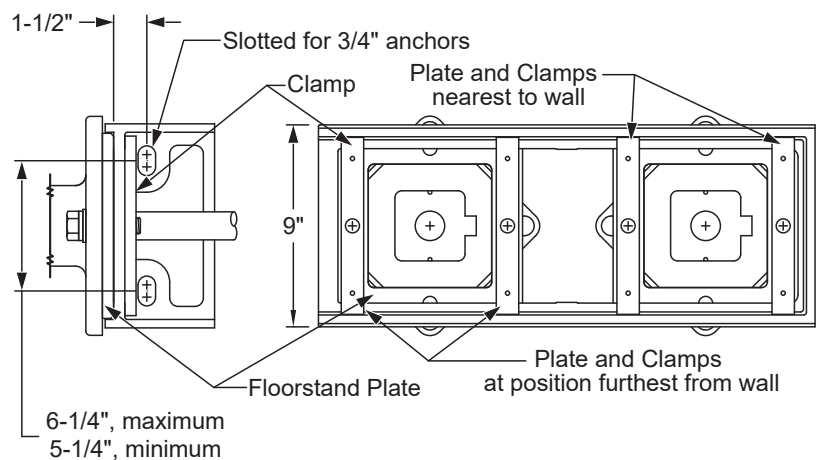
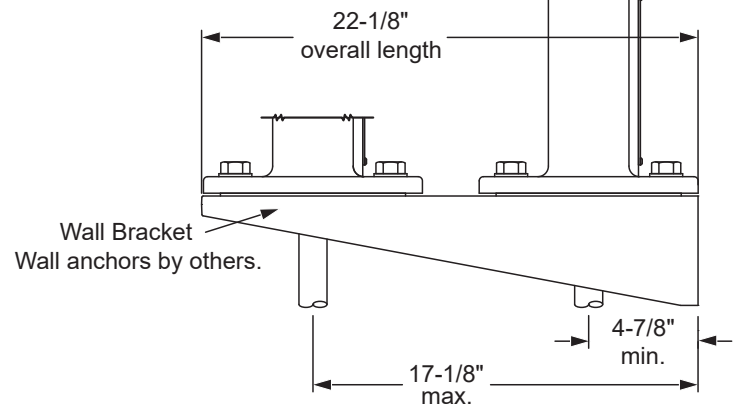
1. Quantity required
2. Floorstand item number: **367-2431**
3. O.D. of extension stem being used, for drilling of connecting couplings
4. Stainless steel Wall Bracket, if required: item number: **367-2461**



*Typical Floorstand installation*



## Installation of Floorstand on Wall Bracket



The Floorstand, Handwheel and Wall Bracket are T316 Stainless Steel castings.

**Indicating Floorstand  
36" Stainless Steel**  
Drawn to Scale

Drawn:  
FCN  
05/20/08

Revision:  
FCN  
11/11/12

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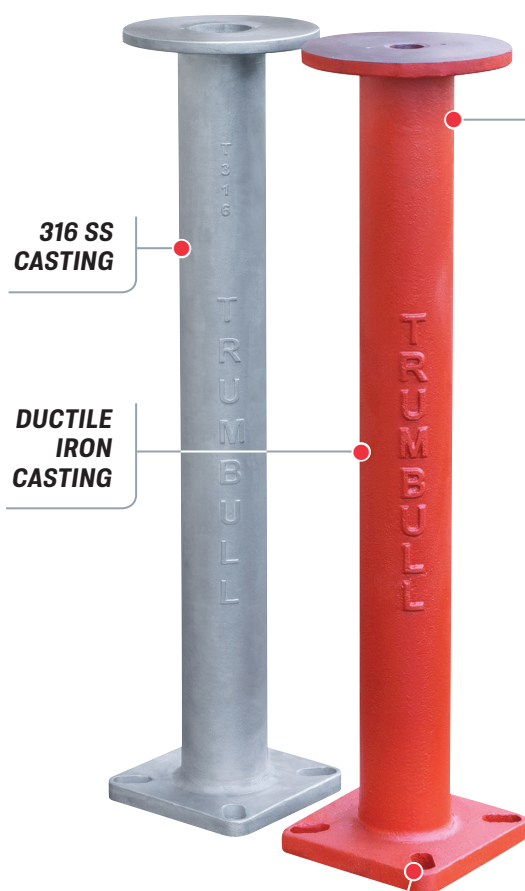
## 32" Pedestals

Ductile Iron and 316 Stainless Steel

Trumbull 32" Pedestals are designed for installation in treatment plants and pump stations to allow operation of valves at a lower elevation.

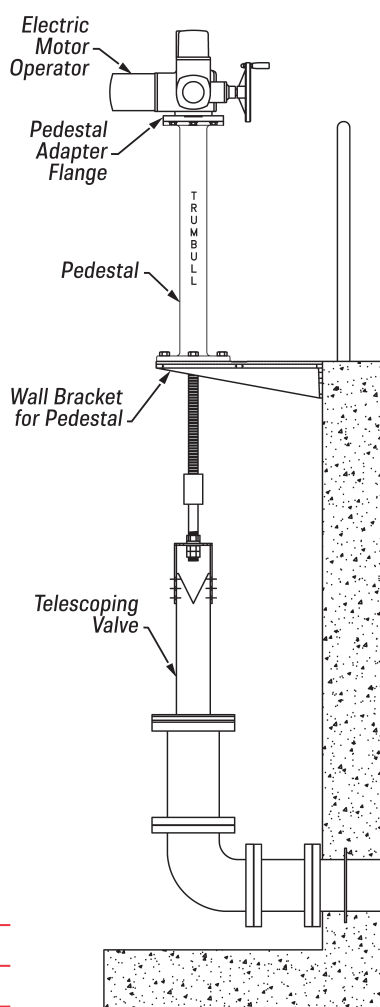
Pedestals can be adapted for various custom requirements such as mounting of electric motor operators, manual gear operators, or customer-supplied components. Also available in fabricated stainless steel or carbon steel for various applications.

MULTI-PURPOSE ...  
Many  
Possibilities!



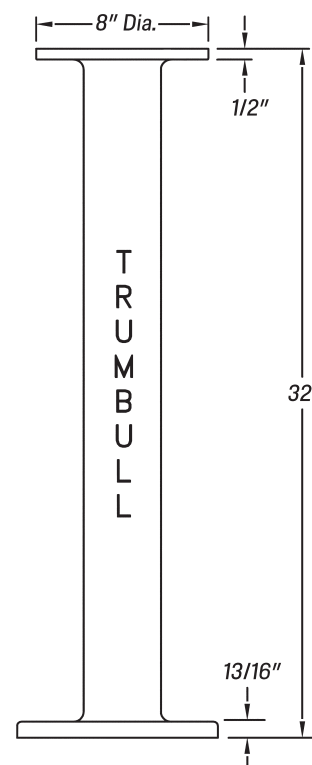
**SLOTTED BOLT HOLES**  
provide adjustability to avoid  
interference with rebar

**2-PART EPOXY COATING**  
Tnemec N140-1211

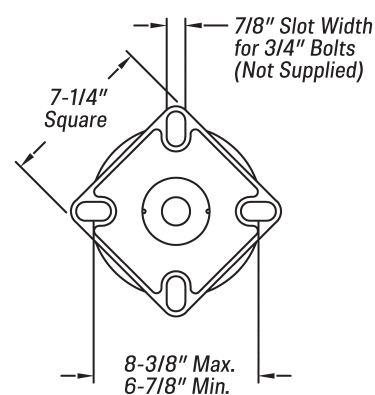


Typical installation

### PEDESTAL DIMENSIONS



### PEDESTAL BASE DIMENSIONS



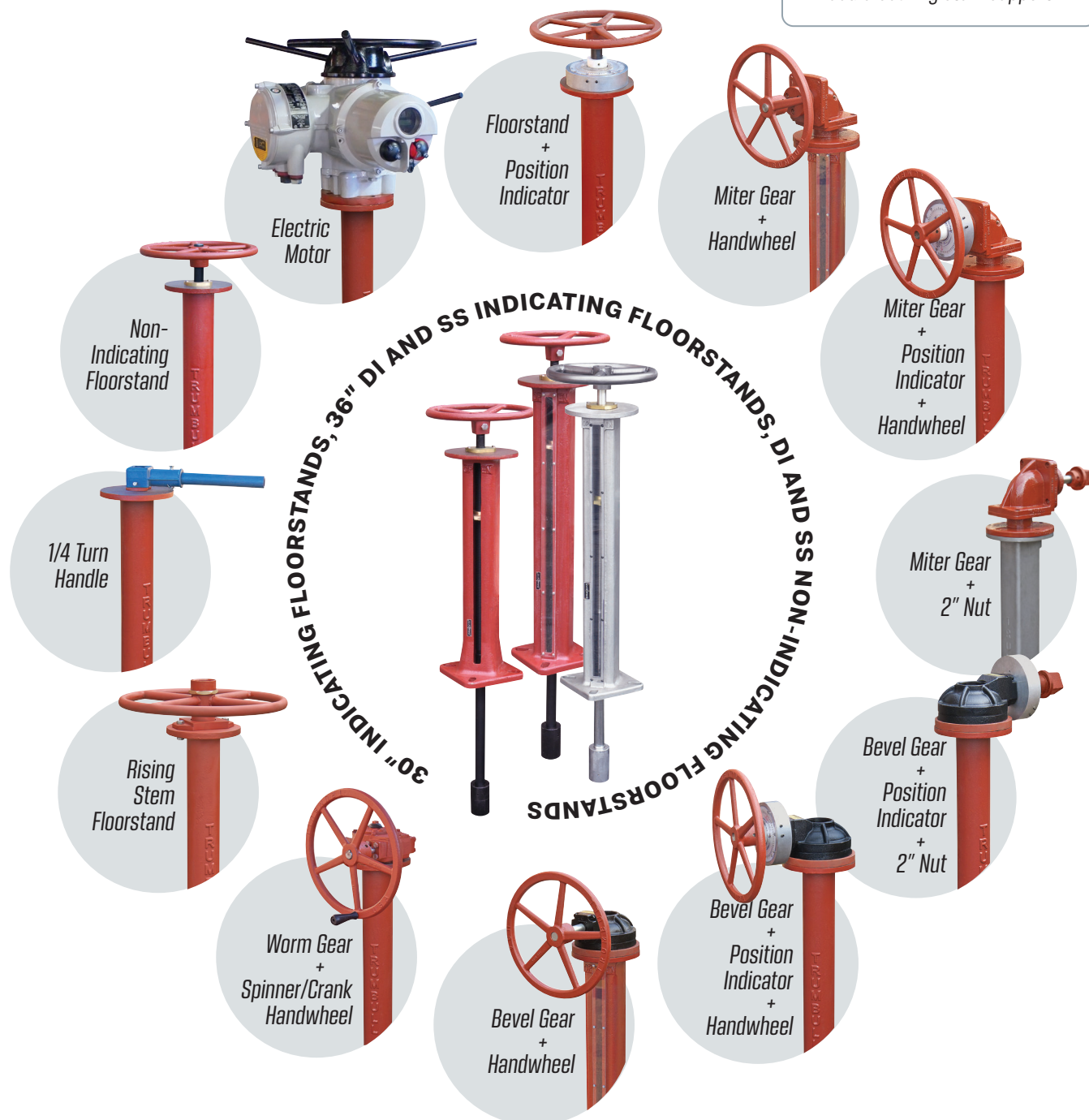
## 32" Pedestals

Model	Item No	Weight
Ductile Iron	367-2417	43.45 lbs.
316 Stainless Steel	367-2427	42.10 lbs.



### FLOORSTAND OPTIONS

*All Floorstand and Pedestal options can be supplied with a needle bearing stem support.*



# TRUMBULL

**Trumbull Manufacturing**

3850 Hendricks Road, Youngstown, Ohio 44515

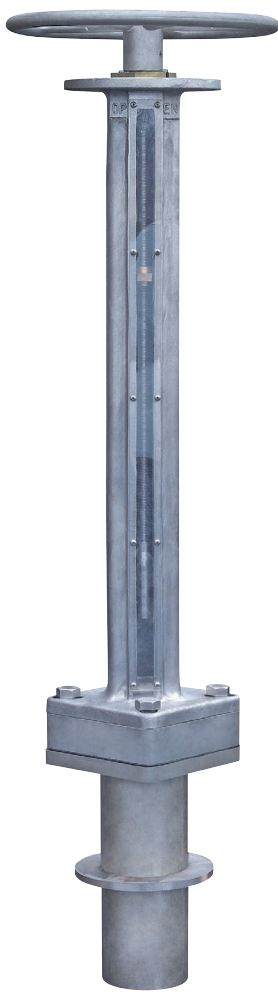
Phone: 330.270.7888 | Toll Free: 877.504.1507 | Fax: 330.392.0756

[www.trumbull-mfg.com](http://www.trumbull-mfg.com)

## Custom Floorstand Applications



**Bench Stand**  
For rising stem valves.  
Keeps threads out of tank.



**Sealed Assembly**  
For use with hazardous gasses.  
Variety of sealing materials  
are available.



**Limit Switches**  
For remote operation.

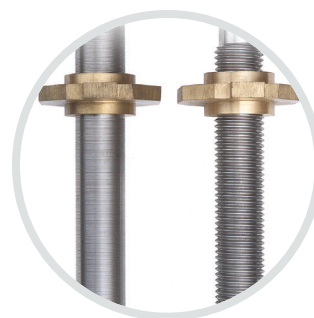
## Custom Stem Threading

### 30" Floorstands

...operate valves ranging from 140 turns up to 563 turns.

### 36" Floorstands

...operate valves ranging from 196 turns up to 784 turns.



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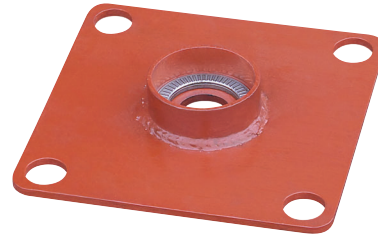
## Floorstand Accessories



**Wall Brackets**



**Adapter Flanges**



**Thrust Bearing Assembly**



**Padlock Adapter**



**Handwheels**

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