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Suggested Specifications, Ductile Iron Stem Guides

Stem Guides

Stem Guides shall be constructed of ductile iron, grade 65-45-12. Stem guides fabricated by welding carbon steel shall not be permitted. Stem guides shall include a bronze bushing with an inside diameter 1/16" larger than the outside diameter of the extension stem and shall be retained with two stainless steel screws.

The stem guide shall be of the adjustable design for plumb alignment. The adjusting bolt and washer shall be type 316 stainless. Stem guides shall be spaced so that the unsupported length between extension stems shall not exceed 7 feet. Stem guides shall be as manufactured by Trumbull Industries, Youngstown, Ohio.