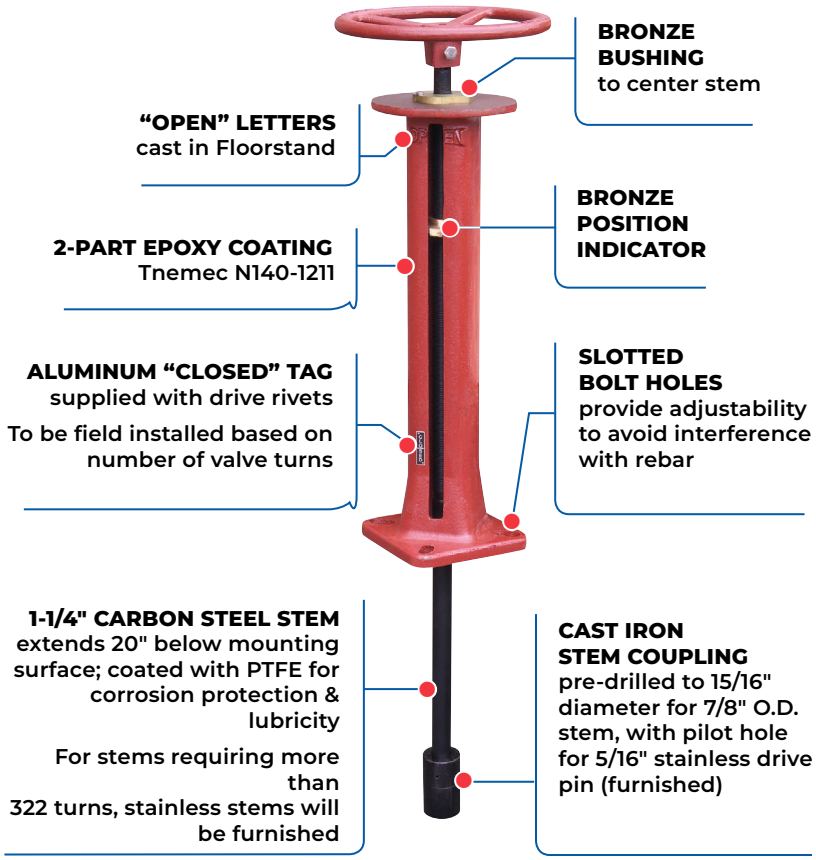
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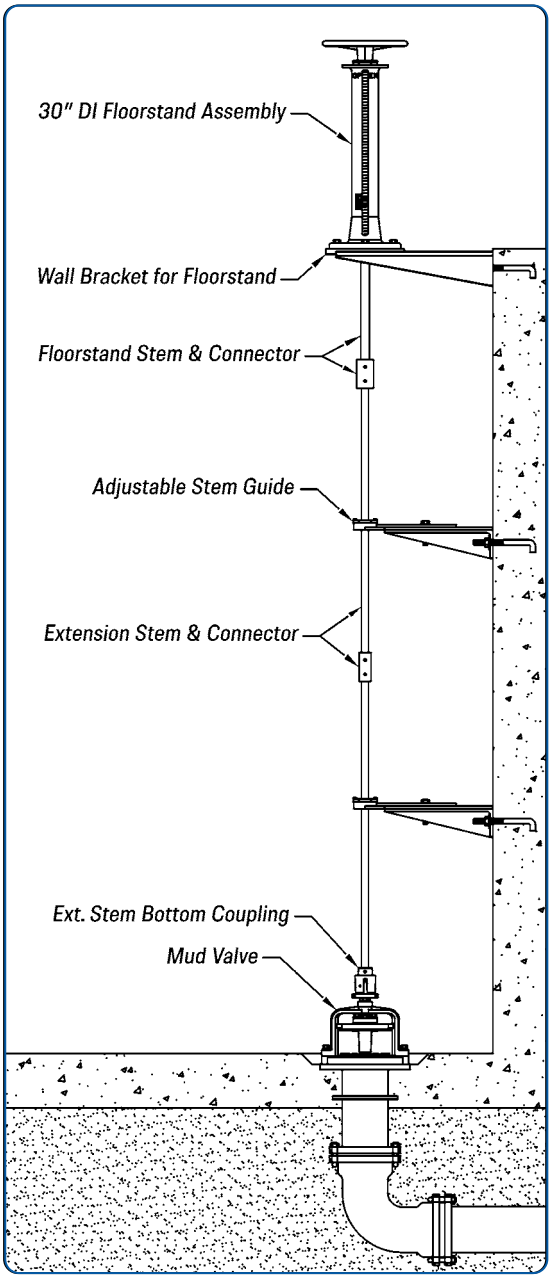
30” DUCTILE IRON INDICATING FLOORSTAND

Trumbull 30” Indicating Floorstands are designed for installation in treatment plants and pump stations to allow operation of valves at a lower elevation. Floorstand body is ductile iron for increased torque capacity. Set screw secures handwheel to stem. Flange can be machined to facilitate mounting of actuator, if required (also available with gear operators). Our standard Floorstand is shown below (see page G-34 for custom Floorstand options). Stocked for "open left" valves; also available for "open right" valves. Standard stem threading allows up to 140 turns; optional threading allows up to 563 turns. Stainless drive pin supplied with assembly.



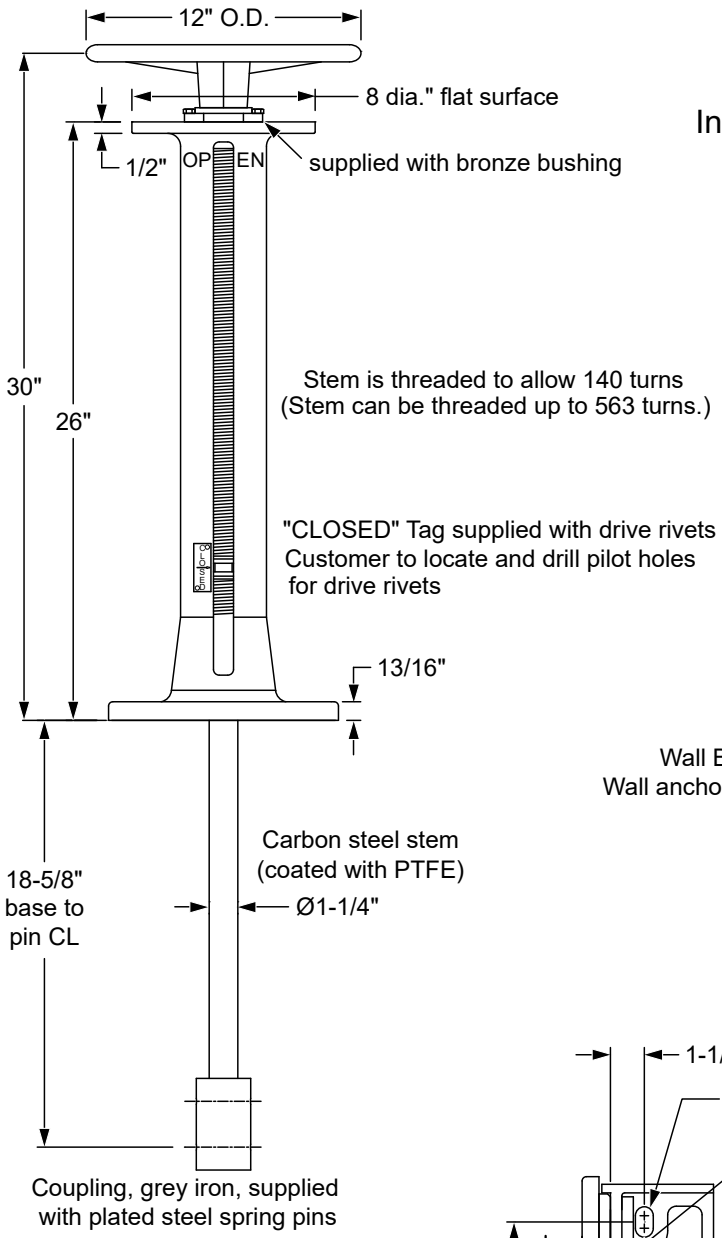
Ordering Instructions

1. Quantity required
2. Floorstand item number: **367-2420**
3. O.D. of extension stem being used, for drilling of connecting couplings
4. Wall Bracket, if required
   a. Ductile iron item number: **367-2451**
   b. Stainless steel item number: **367-2461**

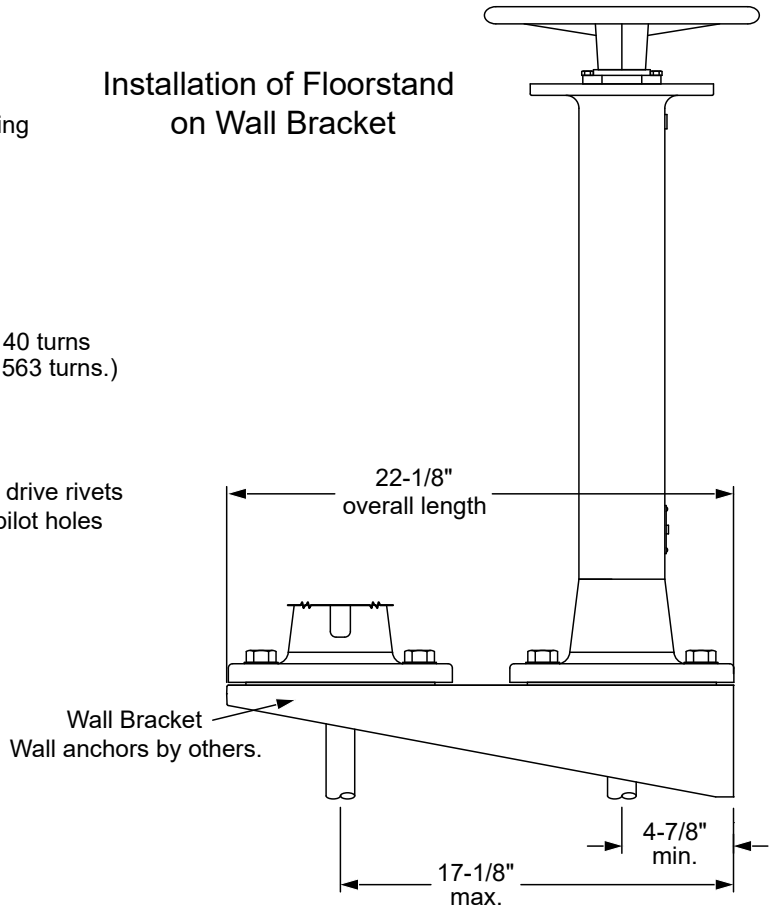


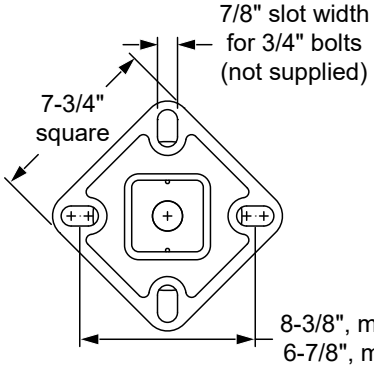
Typical Floorstand installation

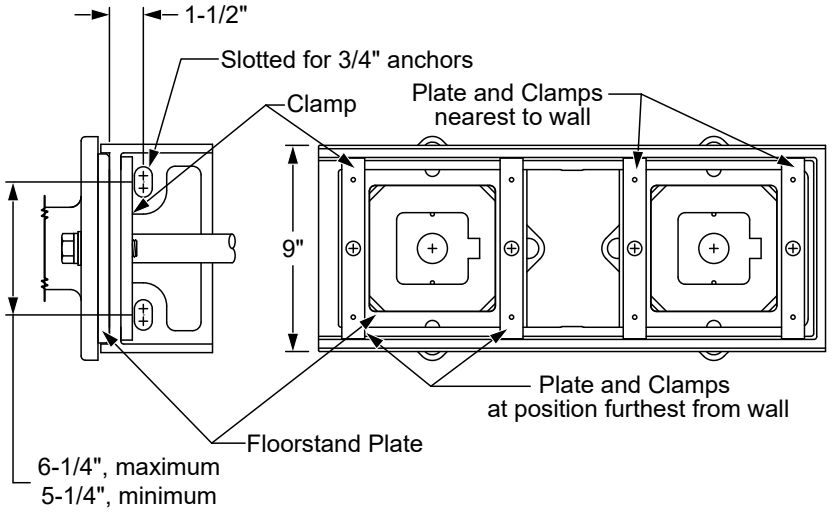
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Installation of Floorstand on Wall Bracket







The Floorstand and Handwheel are ductile iron and coated with red primer.
The Wall Bracket is ductile iron; coating is Tnemec 140-1211, NSF61 compliant.

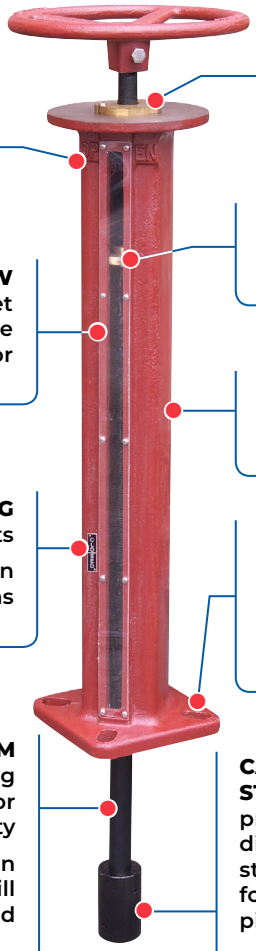
Indicating Floorstand 30" Ductile Iron Drawn to Scale	Drawn: FCN 05/20/08	Revision: E FCN 01/03/11	***Trumbull Manufacturing*** Youngstown, Ohio www.trumbull-mfg.com

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36” DUCTILE IRON INDICATING FLOORSTAND

Includes a Sealed Indicator Slot

Trumbull 36” Ductile Iron Indicating Floorstands are designed for installation in treatment plants and pump stations to allow operation of valves at a lower elevation. Set screw secures handwheel to stem. Flange can be machined to facilitate mounting of actuator, if required (also available with gear operators). Stocked for "open left" valves; also available for "open right" valves. Standard stem threading allows up to 196 turns; optional threading allows up to 784 turns. Stainless drive pin supplied with assembly. Also available in cast stainless steel (page G-51 & G-52). See page G-34 for custom Floorstand options.



“OPEN” LETTERS cast in Floorstand

BRONZE BUSHING to center stem

BRONZE POSITION INDICATOR

LEXAN WINDOW seals indicator slot yet provides view of bronze position indicator

2-PART EPOXY COATING Tnemec N140-1211

ALUMINUM “CLOSED” TAG supplied with drive rivets

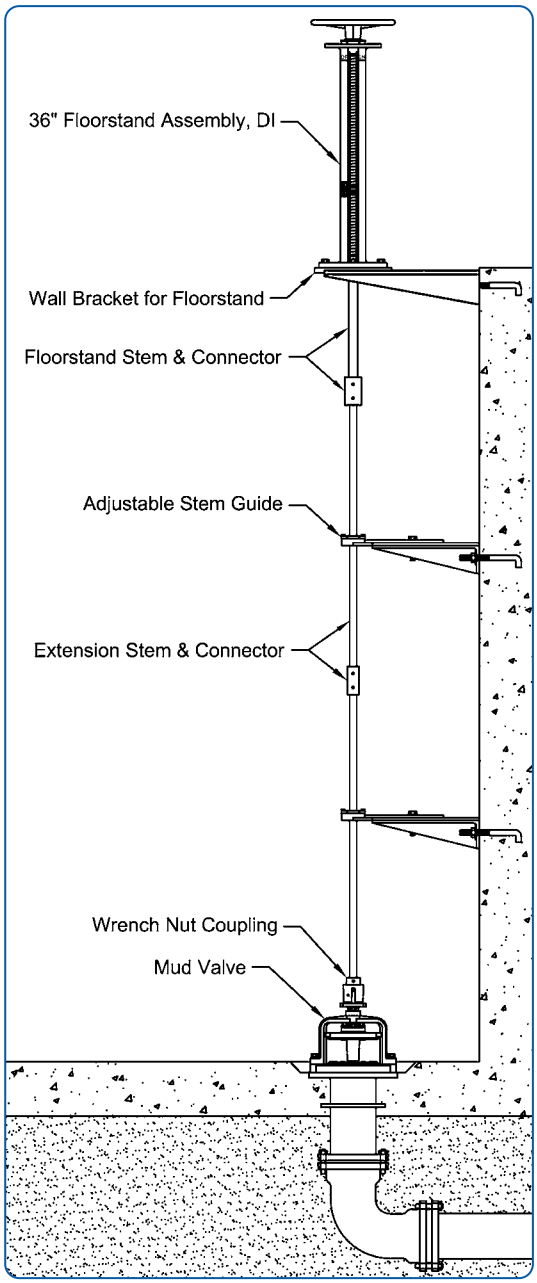
To be field installed based on number of valve turns

SLOTTED BOLT HOLES provide adjustability to avoid interference with rebar

1-1/4" CARBON STEEL STEM extends 14" below mounting surface; coated with PTFE for corrosion protection & lubricity

For stems requiring more than 448 turns, stainless stems will be furnished

CAST IRON STEM COUPLING pre-drilled to 15/16" diameter for 7/8" O.D. stem, with pilot hole for 5/16" stainless drive pin (furnished)

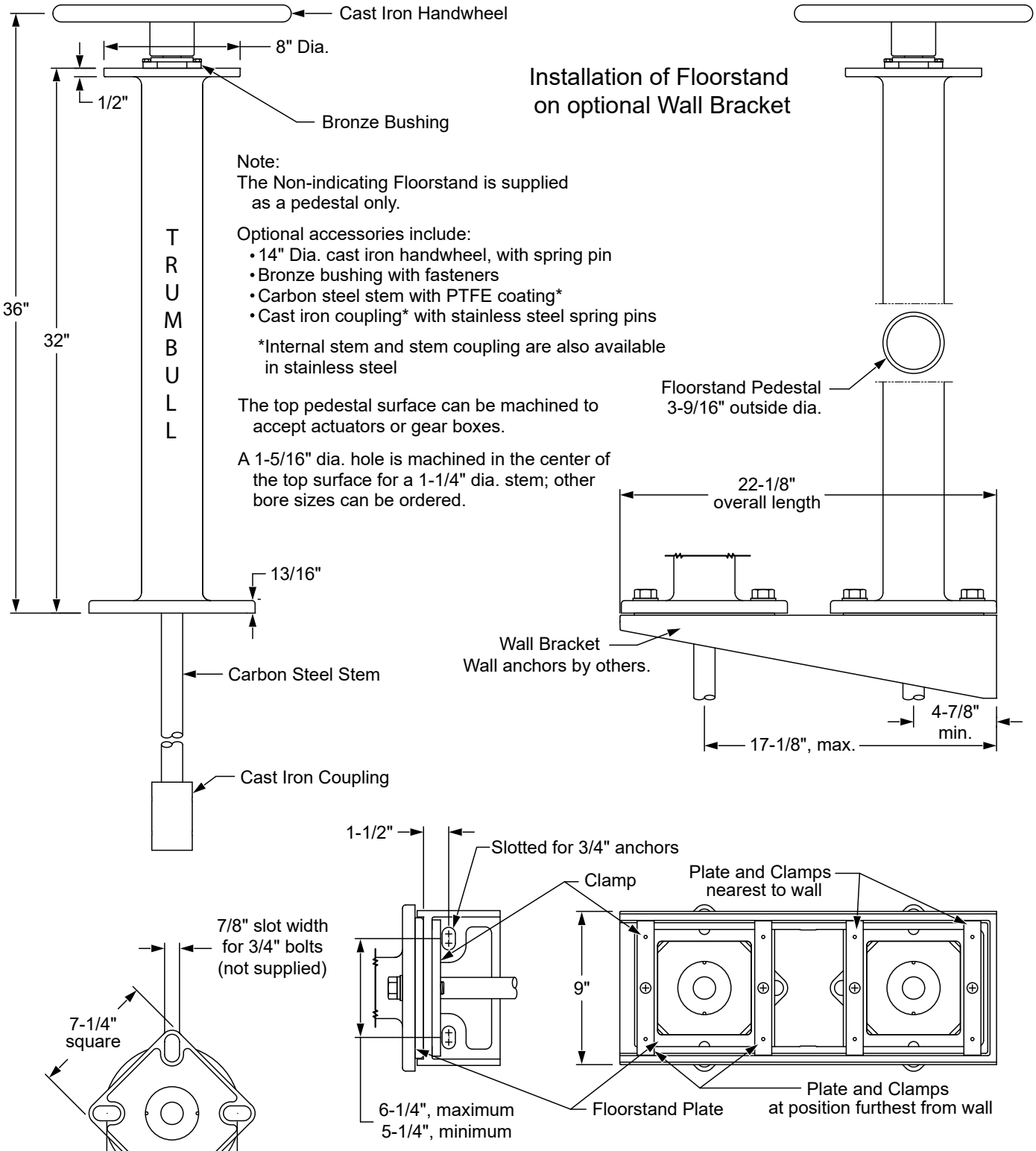


Typical Floorstand installation

Ordering Instructions

1. Quantity required
2. Floorstand item number: **367-2421**
3. O.D. of extension stem being used, for drilling of connecting couplings
4. Wall Bracket, if required
   a. Ductile iron item number: **367-2451**
   b. Stainless steel item number: **367-2461**

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Note:
The Non-indicating Floorstand is supplied as a pedestal only.

Optional accessories include:
- 14" Dia. cast iron handwheel, with spring pin
- Bronze bushing with fasteners
- Carbon steel stem with PTFE coating*
- Cast iron coupling* with stainless steel spring pins

*Internal stem and stem coupling are also available in stainless steel

The top pedestal surface can be machined to accept actuators or gear boxes.

A 1-5/16" dia. hole is machined in the center of the top surface for a 1-1/4" dia. stem; other bore sizes can be ordered.

The Floorstand is ductile iron and coated with red primer.
The Handwheel is cast iron and coated with red primer.
The Wall Bracket is ductile iron; coating Tnemec 140-1211, NSF61 compliant.
The Wall Bracket is also available in Type 316 stainless steel.

Non-Indicating Floorstand
36" Ductile Iron
Drawn to Scale

Drawn:	Revision:	
FCN 07/30/12	G FCN 08/15/12	

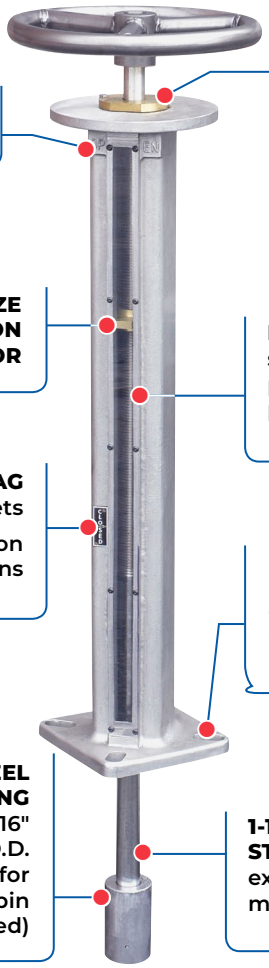
Trumbull Manufacturing
Youngstown, Ohio
www.trumbull-mfg.com

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36” STAINLESS STEEL INDICATING FLOORSTAND

Includes a Sealed Indicator Slot

Trumbull 36” Stainless Steel Indicating Floorstands are designed for installation in treatment plants and pump stations to allow operation of valves at a lower elevation. Stainless steel drive pin secures handwheel to stem. Flange can be machined to facilitate mounting of actuator, if required (also available with gear operators). Stocked for "open left" valves; also available for "open right" valves. Standard stem threading allows up to 196 turns; optional threading allows up to 784 turns. Also available in ductile iron (see page G-47 and G-48). See page G-34 for custom Floorstand options.



“OPEN” LETTERS cast in Floorstand

BRONZE BUSHING to center stem

BRONZE POSITION INDICATOR

LEXAN WINDOW seals indicator slot yet provides view of bronze position indicator

ALUMINUM “CLOSED” TAG supplied with drive rivets

To be field installed based on number of valve turns

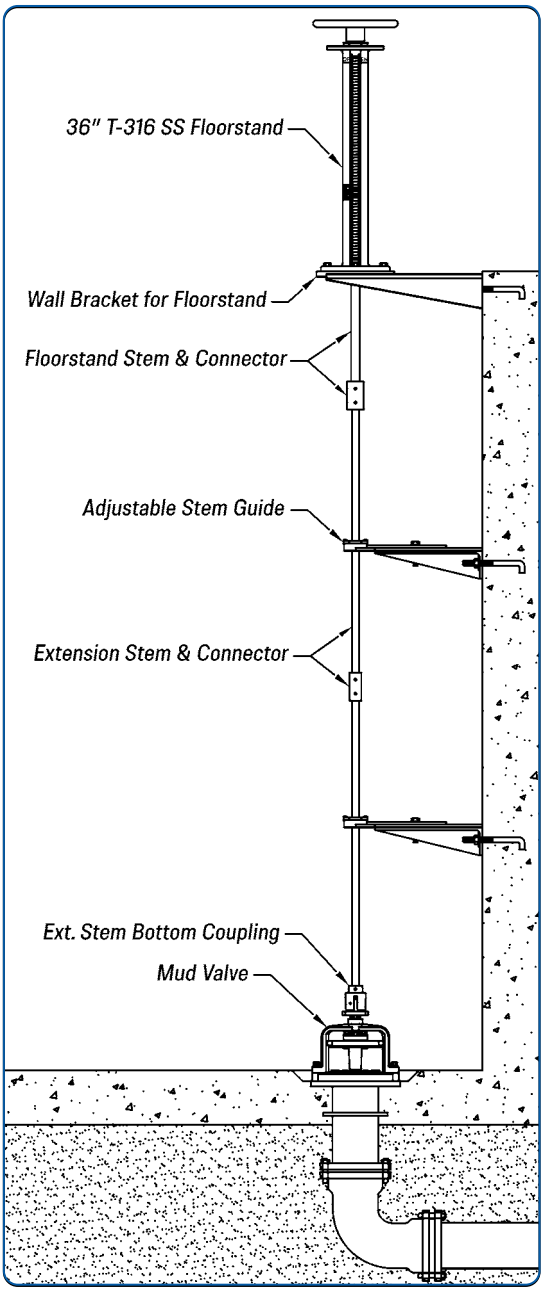
SLOTTED BOLT HOLES provide adjustability to avoid interference with rebar

STAINLESS STEEL STEM COUPLING pre-drilled to 15/16" diameter for 7/8" O.D. stem, with pilot hole for 5/16" stainless drive pin (furnished)

1-1/4" STAINLESS STEEL STEM extends 14" below mounting surface

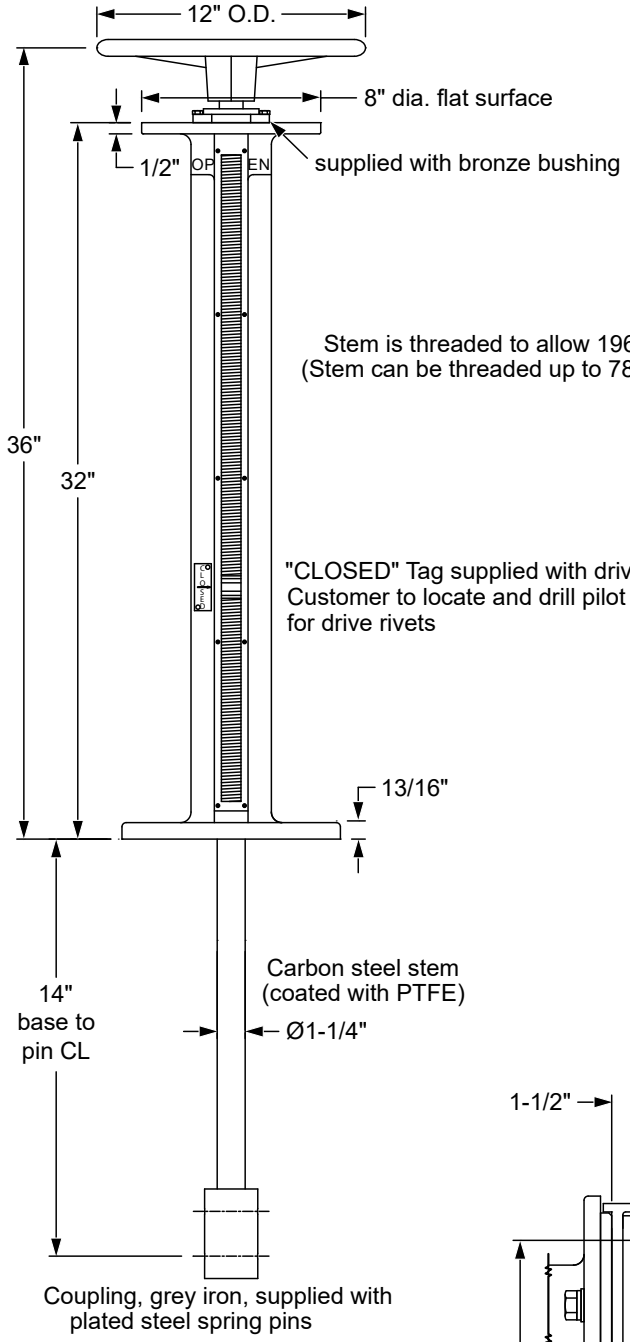
Ordering Instructions

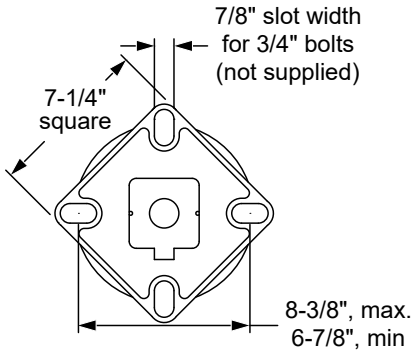
1. Quantity required
2. Floorstand item number: **367-2431**
3. O.D. of extension stem being used, for drilling of connecting couplings
4. Stainless steel Wall Bracket, if required: item number: **367-2461**



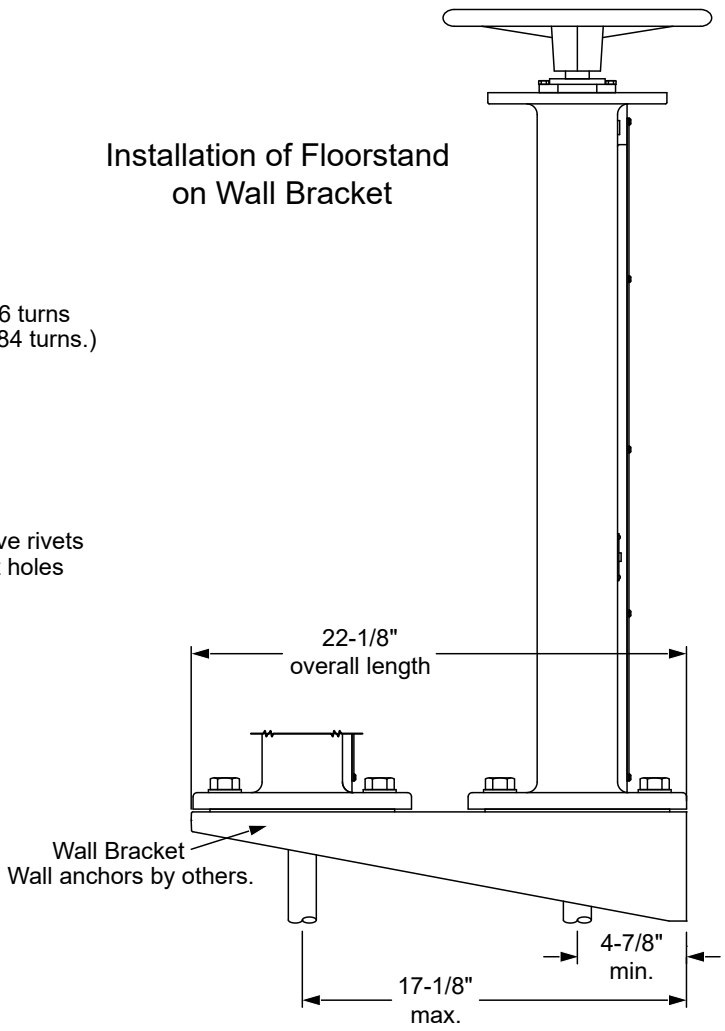
Typical Floorstand installation

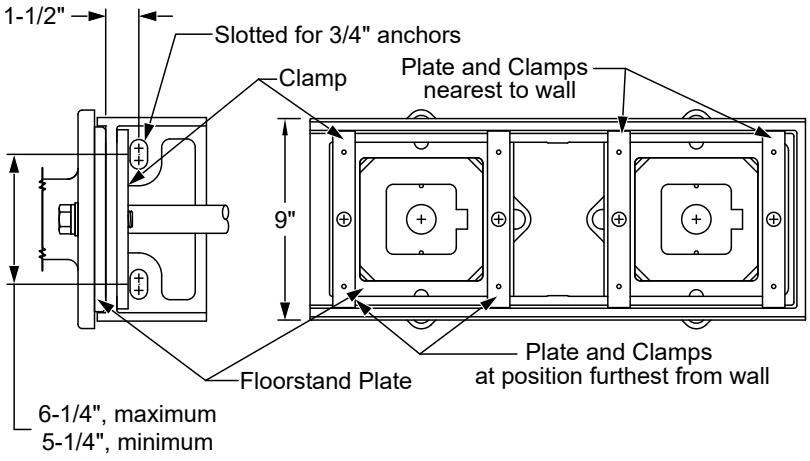
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Installation of Floorstand on Wall Bracket





The Floorstand and Handwheel are ductile iron and coated with red primer.
The Wall Bracket is ductile iron; coating is TNEMEC 140-1211, NSF61 compliant.
Also available in Cast T316 Stainless Steel.

Indicating Floorstand
36" Ductile Iron
Drawn to Scale

Drawn:	Revision:	
FCN 05/20/08	G	FCN 11/11/12

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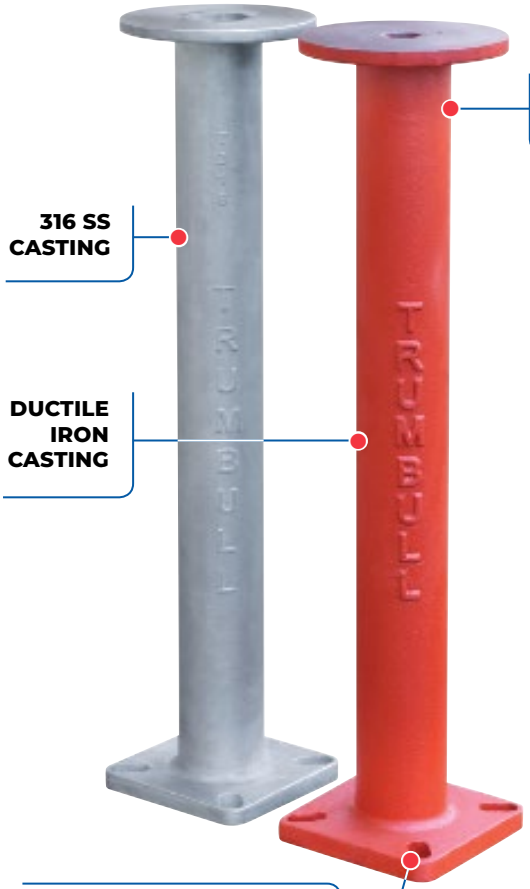
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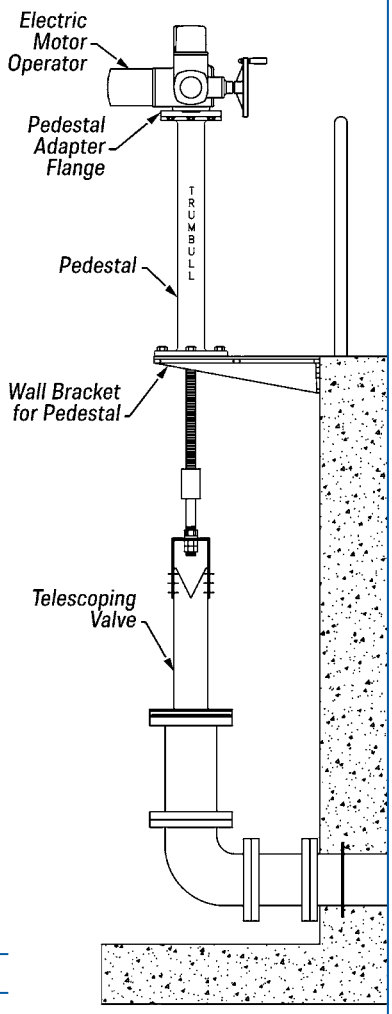
32” PEDESTALS

Ductile Iron and 316 Stainless Steel

Trumbull 32” Pedestals are designed for installation in treatment plants and pump stations to allow operation of valves at a lower elevation.

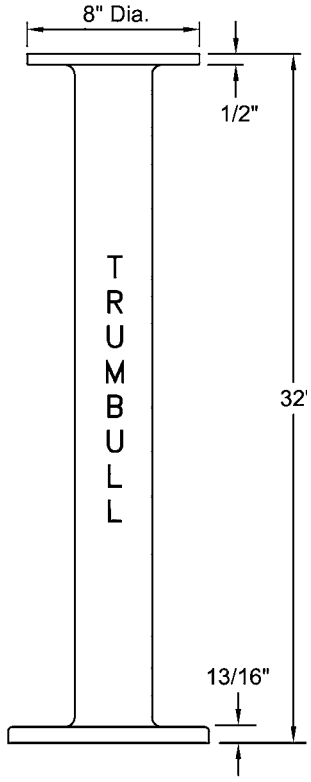
Pedestals can be adapted for various custom requirements such as mounting of electric motor operators, manual gear operators, or customer-supplied components. Also available in fabricated stainless steel or carbon steel for various applications.



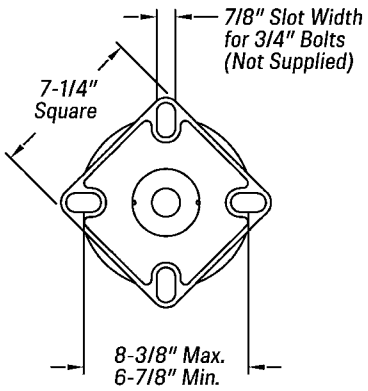


Typical installation

PEDESTAL DIMENSIONS



PEDESTAL BASE DIMENSIONS



32” PEDESTALS

Model	Item №	Weight
Ductile Iron	367-2417	43.45 lbs.
316 Stainless Steel	367-2427	42.10 lbs.

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FLOORSTAND OPTIONS



Non-Indicating Floorstand



Electric Motor



Floorstand + Position Indicator



Miter Gear + Handwheel



Miter Gear + Position Indicator + Handwheel



Worm Gear + Spinner/Crank Handwheel



Bevel Gear + Handwheel



Bevel Gear + Position Indicator + Handwheel



Bevel Gear + Position Indicator + 2" Nut



Miter Gear + 2" Nut



1/4 Turn Handle



Rising Stem Floorstand

30” INDICATING FLOORSTANDS, 36” DI AND SS INDICATING FLOORSTANDS, DI AND SS NON-INDICATING FLOORSTANDS



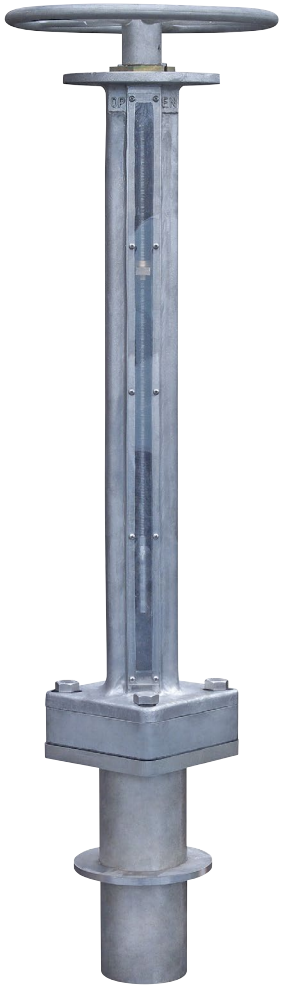
All Floorstand and Pedestal options can be supplied with a needle bearing stem support.

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CUSTOM FLOORSTAND APPLICATIONS



BENCH STAND
For rising stem valves.
Keeps threads out of tank.



SEALED ASSEMBLY
For use with hazardous gasses.
Variety of sealing materials
are available.



LIMIT SWITCHES
For remote operation.

CUSTOM STEM THREADING

30” Floorstands

. . .operate valves ranging from 140 turns up to 563 turns.

36” Floorstands

. . .operate valves ranging from 196 turns up to 784 turns.



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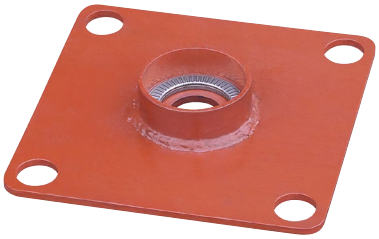
FLOORSTAND ACCESSORIES



WALL BRACKETS



ADAPTER FLANGES



THRUST BEARING ASSEMBLY



PADLOCK ADAPTER



HANDWHEELS

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Trumbull Manufacturing

3850 Hendricks Road
Youngstown, Ohio 44515

trumbull-mfg.com

Phone
330.270.7888

Toll Free
877.504.1507

Fax
330.392.0756