Link-Seal® Modular Seals
The Premier Method for Permanently Sealing Pipe of Any Size Passing Through Walls, Floors and Ceilings

HOW LINK-SEAL® MODULAR SEALS WORK...

1. Link-Seal® modular seals are shipped as a belt of interconnecting rubber links.
2. Wrap the belt around the pipe and connect the first and last links together.
3. Slide the assembly into the space between the pipe and wall opening.
4. When the bolts are tightened, Link-Seal Modular Seals® expand to create a gas and water tight seal.

TRUMBULL MANUFACTURING IS AN APPROVED LINK-SEAL® MODULAR SEAL MASTER DISTRIBUTOR
Don’t be fooled by “look-alikes”. Specify and use original Link-Seal® Modular Seals!

<table>
<thead>
<tr>
<th>Link-Seal® Model No.</th>
<th>Model C Trumbull Item No.</th>
<th>Model S-316 Trumbull Item No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>LS-200</td>
<td>364-5602</td>
<td>364-5702</td>
</tr>
<tr>
<td>LS-275</td>
<td>364-5604</td>
<td>364-5704</td>
</tr>
<tr>
<td>LS-300</td>
<td>364-5606</td>
<td>364-5706</td>
</tr>
<tr>
<td>LS-315</td>
<td>364-5607</td>
<td>364-5707</td>
</tr>
<tr>
<td>LS-325</td>
<td>364-5608</td>
<td>364-5708</td>
</tr>
<tr>
<td>LS-340</td>
<td>364-5609</td>
<td>364-5709</td>
</tr>
<tr>
<td>LS-360</td>
<td>364-5613</td>
<td>364-5713</td>
</tr>
<tr>
<td>LS-400</td>
<td>364-5610</td>
<td>364-5710</td>
</tr>
<tr>
<td>LS-410</td>
<td>364-5611</td>
<td>364-5711</td>
</tr>
<tr>
<td>LS-425</td>
<td>364-5612</td>
<td>364-5712</td>
</tr>
<tr>
<td>LS-475</td>
<td>364-5614</td>
<td>364-5714</td>
</tr>
<tr>
<td>LS-500</td>
<td>364-5616</td>
<td>364-5716</td>
</tr>
<tr>
<td>LS-525</td>
<td>364-5618</td>
<td>364-5718</td>
</tr>
<tr>
<td>LS-575</td>
<td>364-5620</td>
<td>364-5720</td>
</tr>
<tr>
<td>LS-615</td>
<td>spec/order</td>
<td>364-5722</td>
</tr>
<tr>
<td>LS-650</td>
<td>364-5623</td>
<td>364-5724</td>
</tr>
</tbody>
</table>

Industry-Leading 16 Sizes
Nitrile seal elements, for oil, fuels, motor oil and kerosene, or for low durometer EPDM compound or silicone, see Link-Seal® Modular Seals catalog.

Model “C”
For use in water and waste water, EPDM Rubber. Bolts and nuts are carbon steel, zinc dichromated with a proprietary corrosion inhibiting coating.

Model “S-316”
For chemical processing and waste water treatment, EPDM Rubber. Bolts and nuts are 316 Stainless Steel.
**Link-Seal® Modular Seal Sizing Charts for Standard Pipe**

**How to Order: Using the Provided Sizing Charts**

1. Locate the type and size pipe being used.
2. Verify that your pipe O.D. matches the actual outside diameter shown on the chart.
3. Determine type of wall opening (Model CS, WS or Cast/Core bit drilled).
4. Determine Link-Seal® modular seal model to be used.
5. To order Link-Seal modular seals: under the appropriate wall opening column, Link-Seal modular seal size (from SIZE column), Link-Seal modular seal model (C, S-316, L, LS-316, LS-S61, O, OS-316, T or FD/FS) and indicate number of links required per seal (from LINKS PER SEAL column). [Example: CS-575-C-10]
6. To order corresponding sleeves indicate model number (from MODEL NUMBER column), length of sleeve and quantity required. [Example: CS-10-12”-1] Note:Contact Trumbull if your pipe sizing solution is not listed in the these charts.

**Ductile Iron Pipe (DIPS, AWWA-C900, AWWA-C905, PVC Water Pipe)**

<table>
<thead>
<tr>
<th>PIPE ACTUAL (Nom.)</th>
<th>CENTURY-LINE® SLEEVE</th>
<th>STEEL SLEEVE</th>
<th>CAST OR CORE BIT DRILLED HOLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ductile Iron Pipe (DIPS, AWWA-C900, AWWA-C905, PVC Water Pipe)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>PIPE ACTUAL (Nom.)</td>
<td>CENTURY-LINE® SLEEVE</td>
<td>STEEL SLEEVE</td>
<td>CAST OR CORE BIT DRILLED HOLE</td>
</tr>
<tr>
<td>-------------------</td>
<td>----------------------</td>
<td>--------------</td>
<td>-------------------------------</td>
</tr>
<tr>
<td>2</td>
<td>2.500</td>
<td>CS-4-*</td>
<td>WS-3-1/2-22-S-*</td>
</tr>
<tr>
<td>2-1/4</td>
<td>2.750</td>
<td>CS-4-*</td>
<td>WS-3-1/2-22-S-*</td>
</tr>
<tr>
<td>3</td>
<td>3.960</td>
<td>CS-6-*</td>
<td>WS-6-28-S-*</td>
</tr>
<tr>
<td>4</td>
<td>4.800</td>
<td>CS-8-*</td>
<td>WS-8-32-S-*</td>
</tr>
<tr>
<td>6</td>
<td>6.900</td>
<td>CS-10-*</td>
<td>WS-10-36-S-*</td>
</tr>
<tr>
<td>8</td>
<td>9.050</td>
<td>CS-12-*</td>
<td>WS-12-37-S-*</td>
</tr>
<tr>
<td>10</td>
<td>11.100</td>
<td>CS-14-*</td>
<td>WS-14-37-S-*</td>
</tr>
<tr>
<td>12</td>
<td>13.200</td>
<td>CS-18-*</td>
<td>WS-18-37-S-*</td>
</tr>
<tr>
<td>14</td>
<td>15.300</td>
<td>CS-20-*</td>
<td>WS-20-37-S-*</td>
</tr>
<tr>
<td>16</td>
<td>17.400</td>
<td>CS-22-*</td>
<td>WS-22-37-S-*</td>
</tr>
<tr>
<td>18</td>
<td>19.500</td>
<td>CS-24-*</td>
<td>WS-24-37-S-*</td>
</tr>
<tr>
<td>20</td>
<td>21.600</td>
<td>CS-26-*</td>
<td>WS-26-37-S-*</td>
</tr>
<tr>
<td>24</td>
<td>25.900</td>
<td>CC-30-*</td>
<td>WS-30-37-S-*</td>
</tr>
<tr>
<td>30</td>
<td>32.000</td>
<td>CC-36-*</td>
<td>WS-36-37-S-*</td>
</tr>
<tr>
<td>36</td>
<td>38.000</td>
<td>CC-44-*</td>
<td>WS-44-37-S-*</td>
</tr>
<tr>
<td>42</td>
<td>44.500</td>
<td>CC-50-*</td>
<td>WS-50-37-S-*</td>
</tr>
<tr>
<td>48</td>
<td>50.800</td>
<td>CC-56-*</td>
<td>WS-56-37-S-*</td>
</tr>
</tbody>
</table>

**Steel and Plastic Pipe with Same Outside Diameter (IPS)**

<table>
<thead>
<tr>
<th>PIPE ACTUAL (Nom.)</th>
<th>CENTURY-LINE® SLEEVE</th>
<th>STEEL SLEEVE</th>
<th>CAST OR CORE BIT DRILLED HOLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2</td>
<td>0.840</td>
<td>CS-2-*</td>
<td>WS-2-15-S-*</td>
</tr>
<tr>
<td>3/4</td>
<td>1.050</td>
<td>CS-3-*</td>
<td>WS-2-1/2-20-S-*</td>
</tr>
<tr>
<td>1</td>
<td>1.315</td>
<td>CS-3-*</td>
<td>WS-2-1/2-20-S-*</td>
</tr>
<tr>
<td>1-1/4</td>
<td>1.660</td>
<td>CS-3-*</td>
<td>WS-2-1/2-20-S-*</td>
</tr>
<tr>
<td>1-1/2</td>
<td>1.900</td>
<td>CS-3-1/2-*</td>
<td>WS-3-21-S-*</td>
</tr>
<tr>
<td>2</td>
<td>2.375</td>
<td>CS-4-4-*</td>
<td>WS-3-21-S-*</td>
</tr>
<tr>
<td>2-1/2</td>
<td>2.875</td>
<td>CS-4-*</td>
<td>WS-4-23-S-</td>
</tr>
<tr>
<td>3</td>
<td>3.500</td>
<td>CS-5-5-*</td>
<td>WS-6-28-S-*</td>
</tr>
<tr>
<td>3-1/2</td>
<td>4.000</td>
<td>CS-6-*</td>
<td>WS-6-28-S-*</td>
</tr>
<tr>
<td>4</td>
<td>4.500</td>
<td>CS-6-*</td>
<td>WS-6-28-S-*</td>
</tr>
<tr>
<td>5</td>
<td>5.563</td>
<td>CS-8-*</td>
<td>WS-8-32-S-*</td>
</tr>
<tr>
<td>6</td>
<td>6.625</td>
<td>CS-10-*</td>
<td>WS-8-32-S-*</td>
</tr>
<tr>
<td>8</td>
<td>8.625</td>
<td>CS-12-*</td>
<td>WS-12-37-S-*</td>
</tr>
<tr>
<td>10</td>
<td>10.750</td>
<td>CS-14-*</td>
<td>WS-14-37-S-*</td>
</tr>
<tr>
<td>12</td>
<td>12.750</td>
<td>CS-16-*</td>
<td>WS-16-37-S-*</td>
</tr>
<tr>
<td>14</td>
<td>14.800</td>
<td>CS-18-*</td>
<td>WS-18-37-S-*</td>
</tr>
<tr>
<td>16</td>
<td>16.000</td>
<td>CS-20-*</td>
<td>WS-20-37-S-*</td>
</tr>
<tr>
<td>18</td>
<td>18.000</td>
<td>CS-22-*</td>
<td>WS-22-37-S-*</td>
</tr>
<tr>
<td>20</td>
<td>20.000</td>
<td>CS-25-*</td>
<td>WS-25-37-S-*</td>
</tr>
<tr>
<td>22</td>
<td>22.000</td>
<td>CS-25-*</td>
<td>WS-25-37-S-*</td>
</tr>
<tr>
<td>24</td>
<td>24.000</td>
<td>CC-30-*</td>
<td>WS-30-37-S-*</td>
</tr>
<tr>
<td>26</td>
<td>26.000</td>
<td>CC-30-*</td>
<td>WS-30-37-S-*</td>
</tr>
<tr>
<td>28</td>
<td>28.000</td>
<td>CC-32-*</td>
<td>WS-32-37-S-*</td>
</tr>
<tr>
<td>30</td>
<td>30.000</td>
<td>CC-36-*</td>
<td>WS-34-37-S-*</td>
</tr>
<tr>
<td>32</td>
<td>32.000</td>
<td>CC-38-*</td>
<td>WS-36-37-S-*</td>
</tr>
<tr>
<td>34</td>
<td>34.000</td>
<td>CC-40-*</td>
<td>WS-40-37-S-*</td>
</tr>
<tr>
<td>36</td>
<td>36.000</td>
<td>CC-42-*</td>
<td>WS-42-37-S-*</td>
</tr>
<tr>
<td>38</td>
<td>42.000</td>
<td>CC-48-*</td>
<td>WS-48-37-S-*</td>
</tr>
<tr>
<td>40</td>
<td>48.000</td>
<td>CC-54-*</td>
<td>WS-53-37-S-*</td>
</tr>
</tbody>
</table>

* = Specify sleeve length in inches ** = See Cell-Cast® *** = Specify LS Model C, S-316, L, etc when ordering (Example LS-475-C-17)