



**Operating Procedure:**

- 1.) Remove the VKS from the carry bag.
- 2.) Install the (F) Centering Ring & Pin to one of the holes in the (G) Key, so it will reside close to the middle of the valve box depth when inserted.
- 3.) Install the (E) Stop Pin about two holes above the (F) Centering Ring & Pin in the (G) Key.
- 4.) Insert the (G) Key into the valve box and onto the 2" nut on the valve.
- 5.) Place the (B) Floor Adapter inside the top section of the valve box.
- 6.) With the valve in the "closed" position, place the (C) Position Indicator inside the (B) Floor Adapter.
- 7.) Insert the (D) Base through the (B) Floor Adapter and (C) Position Indicator until it makes contact with the (E) Stop Pin.
- 8.) Install the (A) Handle into the (D) Base, then calibrate the valve by measuring the number of turns it takes to open.
- 9.) Remove the components in the reverse order of installation.

**Notes:**

- 1.) VKS denotes Valve Key Set
- 2.) Installation video available upon request

**TRUMBULL MANUFACTURING**

400 DIETZ RD.  
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**ITEM: Portable Valve Position Indicator**

Product Family: Position Indicator / Valve Key Set

Product Size: Model 57T thru 870T

Drawing Number: -- Type: Installation

Drawn by: BJE Revision: -- Not to scale

Date: 8/4/11 Revised: -- File: PMD110804