TRUMBULL

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INDICATING FLOORSTAND ASSEMBLY INSTRUCTIONS

Parts List:
1-Handwheel	1-Brass Bushing
1-Brass Indicating Block	1-Threaded Steel Stem
1-Base Casting	1-Coupling
2-Steel Pins	1-Aluminum "Closed" Tag
2-Drive Rivets	

1. If you ordered your extension stem with the floorstand, coupling (A) should already be drilled for the diameter of the extension stem. If not, the small side of the coupling needs to be drilled to approximately a 1/16" larger than the stem O.D. The large hole has already been drilled to accept the threaded stem.

2. Operate the valve to the full open position.

3. Attach coupling (A) to the bottom of the threaded stem, using one of the supplied pins.

4. Insert the threaded stem through the floor, and slip coupling over the extension stem. If the hole in the floor is smaller than the coupling you may insert stem from underneath.

5. Drill a 1/4" hole through the coupling and extension stem.

6. Drive the remaining pin through the coupling (A) and the extension stem.

7. Thread indicating block onto the threaded stem, ¾" down from the top of the threads.

8. Place the floorstand base over the stem. The finger on the indicating block, should be in the travel slot and lined up with the cast letters "OPEN".

9. Rotate the floorstand base, so the indicating slot is visible from the desired position.

10. Mark the floor for the best-suited anchor locations. After installing the anchors tighten down the floorstand base.

11. Install the handwheel, and lock down with setscrew.

12. Close the valve, using the floorstand. The indicating block should travel down the stem, as the valve closes.

13. Be sure valve is now in the fully closed position.

14. Line up the aluminum "CLOSED" tag with the indicating finger, and drill 2, 1/16" holes through the tag.

15. Drive the supplied rivets through the tag and into the base casting.

16. Operate valve to desired position.

HANDWHEEL
BUSHING
OPEN
INDICATING BLOCK
THREADED STEM
BASE CASTING
CLOSED TAG W/RIVETS
COUPLING (A)
COUPLING PINS
EXTENSION STEM