

### Instructions for assembling Single Loop chain, without master links.

Single loop chain has traditionally been assembled, or joined, without the use of master links. The method of joining consists of the steps shown below.

1.) Snip off the loose pieces from the ends of the chain segments to be joined.



Chain end, as cut.

Partial segments, cut from chain end.



Chain ends, cleaned of partial, loose, pieces.



2.) Snip off the tails from the two loops at the end of the link.

First tail trimmed from first loop.



Both tails trimmed from end loops.

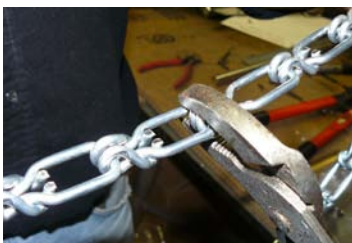


3.) Pry open the two trimmed loops, to insert the new chain link.



4.) Slide loop from segment to be joined into opened end.

Chain segments ready for joining.



5.) Close the opened loops around inserted link.



Loops crimped around inserted link.



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Joined Single Loop chain ends, shown in sprocket chainwheel.



Shown with trimmed loop ends facing "down".



Shown with trimmed loop ends facing "up".